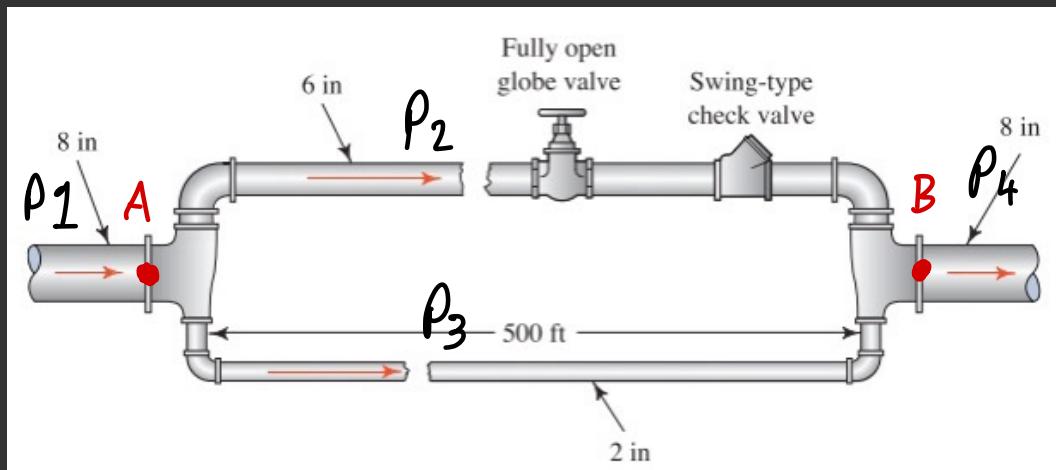


12.4 In the branched-pipe system shown in the figure below, 1350 gal/min of benzene ( $\text{sg} = 0.87$ ) at 140 °F is flowing in the 8-in pipe. Calculate the volume flow rate in the 6-in and the 2-in pipes. All pipes are standard Schedule 40 steel pipes.



Given :

$$\dot{V}_1 = 3.0067 \text{ ft}^3/\text{s}$$

$$D_1 = 0.6651 \text{ ft}$$

$$D_2 = 0.5064 \text{ ft}$$

$$D_3 = 0.1723 \text{ ft}$$

$$\text{sg} = 0.87$$

$$\gamma = 53.418 \text{ lbf/ft}^3$$

$$\nu = 4.93 \times 10^{-6} \text{ ft}^2/\text{s}$$

$$\frac{P_2}{2} = \frac{P_1}{2} + h_L$$

$$\frac{P_a - P_b}{\gamma} = h_L$$

LOSSES in 2 :

2-T-Junction ( $P_1$ ) :

Reducer :

$$\left( \frac{8 \rho_1^2}{g \pi^2 D_1^4} \right) (2 K_T) +$$

2-elbow :

pipe<sub>2</sub>:

globe valve :

check valve :

$$\left( \frac{8}{g \pi^2 D_2^4} \right) (K_{R_2} + 2 K_{ELB} + f_2 \cdot \frac{L_2}{D_2} + K_{GV} + K_{CV} + K_{ExP_2})$$

expansion .

LOSSES in 3 :

2-T-Junction ( $P_1$ ) :

Reducer :

$$\left( \frac{8 \rho_1^2}{g \pi^2 D_1^4} \right) (2 K_T) +$$

2-elbow :

pipe<sub>3</sub>:

expansion .

$$\left( \frac{8}{g \pi^2 D_3^4} \right) (K_{R_3} + 2 K_{ELB} + f_3 \cdot \frac{L_3}{D_3} + K_{ExP_3})$$

$$\varphi = V \cdot A \quad V = \rho / A$$

$$Re = \frac{4 \cdot \rho \cdot \nu}{\eta}$$

$$A = \frac{\pi \cdot D^2}{4}$$

$$Q_1 = Q_2 + Q_3$$

$$V = \frac{\rho}{\pi D^2 / 4}$$

$$Q_2 = \sqrt{\frac{\frac{\Delta P}{\gamma} - (2 K_T) \frac{8 \rho_1^2}{g \pi^2 D_1^4}}{\left( \frac{8}{g \pi^2 D_2^4} \right) (K_{R2} + 2 K_{ELB} + f_2 \cdot \frac{L_2}{D_2} + K_{GV} + K_{CV} + K_{EXP_2})}}$$

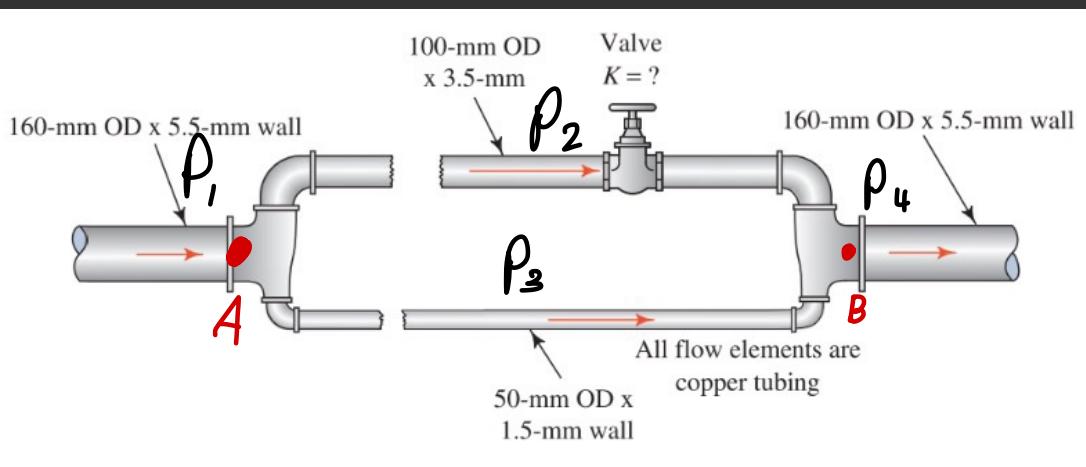
$$Q_3 = \sqrt{\frac{\frac{\Delta P}{\gamma} - (2 K_T) \frac{8 \rho_1^2}{g \pi^2 D_1^4}}{(K_{R3} + 2 K_{ELB} + f_3 \cdot \frac{L_3}{D_3} + K_{EXP_3}) \frac{8}{g \pi^2 D_3^4}}}$$

Q_1 & 4	1350	gal/min	3.0067	ft^3/s				
sg	0.87							
p	52.19	lbm/ft^3						
g	32.2	ft/s^2						
T	140	°F						
y	53.418	lbf/ft^3						
v	4.93E-06	ft^2/s						
L	500	ft						
D_1	0.6651	ft						
D_2	0.5054	ft						
D_3	0.1723	ft						
e	0.00015		RHS1_Denom	RHS2_Denom				
D_1/e	4434		8.736212427	1286.094394				
D_2/e	3369.333							
D_3/e	1148.667							
f_1	0.014927		Iteration	Δ Pressure	RHS_Numerator	Q_2	Q_3	% Diff
fT_1	0.014			1	3000	54.2070869	2.49095821	0.205301259
fT_2	0.015			2	3700	67.31128399	2.775762758	0.228774447
fT_3	0.019			3	3710	67.4984868	2.779619985	0.229092355
Re #	1.17E+06			4	3705	67.4048854	2.777692041	0.228933456
K_T	60	fT						
K_R_2	20	fT	Δ Pressure		3705	lb/ft^2		
K_ELB	30	fT			25.7291665	psi		
K_EXP_2	5	fT						
K_T	60	fT						
K_R_3	25	fT						
K_EXP_3	5	fT						
K_Globe_Valve	340	fT						
K_Check_Valve	100	fT						

$$Q_2 = 2.778 \text{ ft}^3/\text{s}$$

$$Q_3 = 0.2284 \text{ ft}^3/\text{s}$$

12.5 A 160-mm pipe branches into a 100-mm and a 50-mm pipe as shown in the figure below. Both pipes are hydraulic copper tubing and 30 m long. (The fluid is water at 10°C.) Determine what the resistance coefficient  $K$  of the valve must be to obtain equal volume flow rates of 500 L/min in each branch.



Given :

$$\dot{V}_1 = 1,000 \text{ L/min.}$$

$$\dot{V}_{2,3} = 500 \text{ L/min.}$$

$$D_1 = 0.149 \text{ m}$$

$$D_2 = 0.093 \text{ m}$$

$$D_3 = 0.047 \text{ m}$$

$$\gamma = 9.81 \text{ KN/m}^3$$

$$\mathcal{V} = 1.3 \times 10^{-6} \text{ m}^2/\text{s}$$

$$\frac{P_2}{\gamma} = \frac{P_1}{\gamma} + h_L$$

$$\frac{P_A - P_B}{\gamma} = h_L$$

### LOSSES IN 2 :

2-T-Junction ( $P_1$ ) :

$$\text{Reducer : } \left( \frac{8 D_1^2}{g \pi^2 D_1^4} \right) (2 K_T) +$$

2-elbow :

pipe<sub>2</sub>:

$$\text{globe valve : } \left( \frac{8}{g \pi^2 D_2^4} \right) (K_R_2 + 2 K_{ELB} + f_i \cdot \frac{L_2}{D_2} + K_{GV} + K_{EXP_2})$$

expansion .

### LOSSES IN 3 :

2-T-Junction ( $P_1$ ) :

$$\text{Reducer : } \left( \frac{8 D_1^2}{g \pi^2 D_1^4} \right) (2 K_T) +$$

2-elbow :

pipe<sub>2</sub>:

$$\text{expansion : } \left( \frac{8}{g \pi^2 D_3^4} \right) (K_R_3 + 2 K_{ELB} + f_i \cdot \frac{L_2}{D_3} + K_{EXP_3})$$

$$\rho_2 = \sqrt{\frac{\frac{\Delta P}{\delta} - (2 K_T) \frac{8 \rho_i^2}{g \pi^2 D_i^4}}{\left(\frac{8}{g \pi^2 D_i^4}\right) \left(K_{R2} + 2K_{ELB} + f_2 \cdot \frac{L_2}{D_2} + K_{GV} + K_{EXP_2}\right)}}$$

$$\rho_3 = \sqrt{\frac{\frac{\Delta P}{\delta} - (2 K_T) \frac{8 \rho_i^2}{g \pi^2 D_i^4}}{\left(K_{R3} + 2K_{ELB} + f_3 \cdot \frac{L_3}{D_3} + K_{EXP_3}\right) \frac{8}{g \pi^2 D_3^4}}}$$

Set denominators equal to find  $K$  of the valve

$$\left(\frac{8}{g \pi^2 D_i^4}\right) \left(K_{R2} + 2K_{ELB} + f_2 \cdot \frac{L_2}{D_2} + K_{GV} + K_{EXP_2}\right) = \left(K_{R3} + 2K_{ELB} + f_3 \cdot \frac{L_3}{D_3} + K_{EXP_3}\right) \frac{8}{g \pi^2 D_3^4}$$

Q_1 & 4	1000	L/min	0.01667	m^3/s			
Q_2 & 3	500	L/min	0.00833	m^3/s			
g	9.81	m/s^2					
T	10	°C					
y	9.81	kN/m^3					
v	1.30E-06	m^2/s					
L	30	m					
D_1	0.149	m					
D_2	0.093	m					
D_3	0.047	m					
e	1.50E-06		Iteration	K_Value	HL_2	HL_3	% Diff
D_1/e	99333.333		1	1500	1757302.624	1699425.02	3.41%
D_2/e	62000		2	1400	1646540.298	1699425.02	-3.11%
D_3/e	31333.333		3	1450	1701768.314	1699425.02	0.14%
f_1	0.017592		4	1448	1699559.194	1699425.02	0.01%
f_2	0.0184517						
f_3	0.016235						
Re #_1	1.10E+05						
Re #_2	8.78E+04						
Re #_3	1.74E+05						
K_T	60	fT					
K_R_2	20	fT					
K_ELB	30	fT					
K_EXP_2	5	fT					
K_T	60	fT					
K_R_3	25	fT					
K_EXP_3	5	fT					

K\_Value ≈ 1448