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MET 330

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HW #1.1

48.

A coining press is used to produce commemorative coins with the likenesses of all the U.S. presidents. The coining process requires a force of 18,000 lb. The hydraulic cylinder has a diameter of 2.50 in. Compute the required oil pressure

Given: $F=18,000 \text{ lb}$
 $d=2.50 \text{ in}$

Formulae: $P=F/A$
 $A=(\pi/4)d^2$

Solve: Find area of coin face
 $A \quad 4.908739$

Solve for pressure with given force and calculated area

$p \quad 3666.93 \text{ lb/in}^2$

$P \approx 3.6 \times 10^3 \text{ psi}$

58.

Compute the pressure change required to cause a decrease in the volume of mercury by 1.00 percent. Express the result in both psi and Mpa

Given: Hg Find: E_{Hg} 3590000 psi Table 1.3
 $\downarrow 1\% v$ 24750 Mpa

Formulae: $E=((- \Delta p)/((\Delta V)/V))$

Solve: $E=((- \Delta p)/((\Delta V)/V))$

$E=(- \Delta p)/(\Delta V)$

$E(\Delta V)=- \Delta p$

$(- \Delta p)=E(\Delta V)$

psi: -35900

Mpa: -247.5

Solution:

Δp required to decrease volume by 1%:

psi:	35.9×10^3
Mpa:	247.5

63.

A measure of the stiffness of a linear actuator system is the amount of force required to cause a certain linear deflection. For an actuator that has an inside diameter of 0.50 in and a length of 42.0 in and that is filled with machine oil, compute the stiffness in lb/in

Given: id=0.50 in
 L=42.0 in
 machine oil E: 189000 psi Table 1.3

Formulae: $E = (-\Delta p) / ((\Delta V) / V)$

$$A = (\pi/4)d^2$$

Solve: $E = (-\Delta p) / ((\Delta V) / V)$

$$E = (-pV) / \Delta V$$

$$p = (F/A)$$

$$V = (A * L)$$

$$\Delta V = A(\Delta L)$$

$$E = -(F/A) * (A * L) / (-A(\Delta L))$$

$$E = (FL) / (A(\Delta L))$$

$$(EA/L) = (F/\Delta L)$$

$$A: \quad 0.19635$$

$$F/\Delta L: \quad 883.5729$$

Stiffness:	883.6 lb/in
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76.

$$1.76; F = M * A$$

$$32.2 \text{ ft}/S^2$$

$$1 \text{ slug} = 14.594 \text{ kg}$$

$$3.1 * 10^{-2} \text{ slug} * 14594 \text{ kg} = 0.452 \text{ kg}$$

$$W = M * g = 0.452 \text{ kg} * 9.8 \text{ m}/S^2 = 4.42 \text{ kgM}/S^2 = 4.42 \text{ N}$$

$$32.2 \text{ lb} = 1 \text{ slug} *$$

$$M = \frac{1}{32.2} = .031 = 3.1 * 10^{-2} \text{ slug}$$

1

A cylindrical container is 150 mm in diameter and weighs 2.25 N when empty. When filled to a depth of 200 mm with a certain oil, it weighs 35.4 N. Calculate the specific gravity of the oil

Given:	d=150 mm				
	$m_1 = 2.25 \text{ N}$	w_1	0.229357798 kg	A:	0.017671 m^2
	$\Delta z = 200 \text{ mm}$			$V = A \times \Delta z$	0.003534 m^3
	$m_2 = 35.4 \text{ N}$	w_2	3.608562691 kg		

Formulae: $sg = \frac{\gamma_o}{\gamma_w @ 4^\circ\text{C}} = \frac{\rho_o}{\rho_w @ 4^\circ\text{C}}$

$$\gamma = \frac{w}{V}$$

$$\rho = \frac{m}{V}$$

Data: $\gamma_w @ 4^\circ\text{C} = 9.81 \text{ kN/m}^3$

$$\rho_w @ 4^\circ\text{C} = 1000 \text{ kg/m}^3$$

Solve: $w = \frac{m}{g}$

$$m_{oil} = m_2 - m_1 \quad 33.15 \text{ N}$$

$$w \quad 3.37920489 \text{ kg}$$

$$\rho_{oil} \quad 956.1194$$

sg	0.9561194
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Alcohol has a specific gravity of 0.79. Calculate its density both in slugs/ft³ and g/cm³

Given: Alcohol
sg= 0.79

Formulae: $sg = \frac{\gamma_s}{\gamma_w @ 4^\circ\text{C}} = \frac{\rho_s}{\rho_w @ 4^\circ\text{C}}$

$$\gamma = \rho g$$

Data: $\gamma_w @ 4^\circ\text{C} = 9.81 \text{ kN/m}^3$ $g = \begin{matrix} 32.2 \text{ ft/s}^2 \\ 9.81 \text{ m/s}^2 \end{matrix}$

$$\gamma_w @ 4^\circ\text{C} = 62.4 \text{ lb/ft}^3 \quad 1000 \text{ kg/m}^3 = 1 \text{ g/cm}^3$$

$$\rho_w @ 4^\circ\text{C} = 1000 \text{ kg/m}^3$$

$$\rho_w @ 4^\circ\text{C} = 1.94 \text{ slugs/ft}^3$$

Solve: $\rho = sg * g$

ρ_{slugs}	1.53	slugs/ft ³
ρ_{grams}	0.79	g/cm ³

18-61.

18 water at 40°C - 6.3×10^{-4}

27 Hydrogen at 40°F 1.8×10^{-7}

35 SAE 30 oil at 210°F 2.2×10^{-4}

17 non-newtonian fluids - Ketchup, toothpaste, honey, paint

61 steel ball 1.6 mm dia free fall heavy fuel oil sg. of .94

77 kN/m^3 250 mm in 10.4 s viscosity?

$$r = .0008 \text{ m}$$

$$\text{oil density} = .94 \times 1000 = 940 \text{ kg/m}^3$$

$$\text{steel density} = 77 \text{ kN/m}^3 / 9.81 \text{ m/s}^2 = 7849 \text{ kg/m}^3$$

$$V = D/t = .25 / 10.4 = .024 \text{ m/s}$$

$$V = \frac{2(p - \sigma)r^2g}{9\eta} = \frac{2(7849 - 940)(.0008)^2(9.81)}{9 \times .024}$$

$$= .402 \text{ Pa.s}$$