

Test 1

Daniel Erdogan

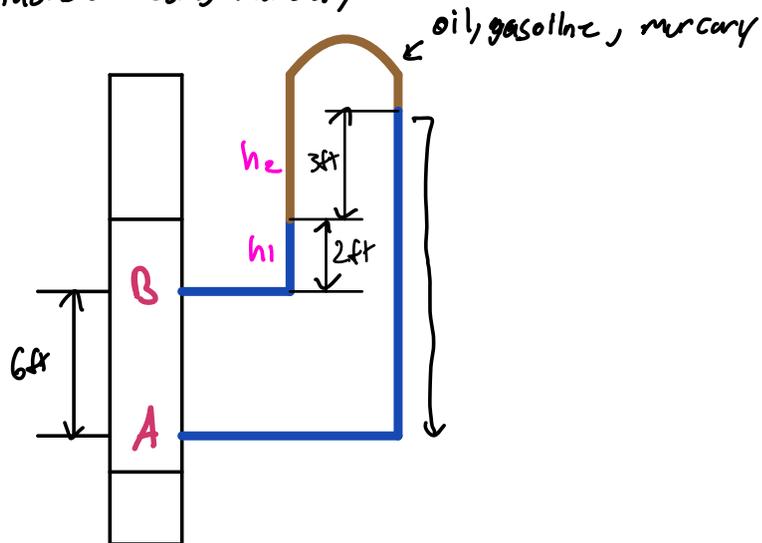
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Daniel E

### Purposes:

- Determine deflection in manometer using gasoline instead of oil.
- minimum height of manometer so gasoline does not go into system
- using excel, find displacement using mercury

### Drawings:



### Sources:

- Mott, R., Untereker, J.A., "Applied Fluid Mechanics", 7th edition Pearson Education, inc, (2014), Page(s): 504, 502

### Considerations:

Constants

Incompressible fluids

Pressure difference  $A \rightarrow B = 2.7177 \text{ psi}$

Temp:  $77^\circ \text{F}$

### Data / Variables:

$\gamma_{\text{water}} : 62.2 \text{ lb/ft}^3 @ 80^\circ \text{F}$

$\gamma_{\text{gas}} : 42.40 \text{ lb/ft}^3$   $S_{\text{oil}} : 0.9$

$\gamma_{\text{mercury}} : 844.9 \text{ lb/ft}^3$   $S_{\text{gasoline}} : 0.68$

@  $77^\circ \text{F}$

## Procedure:

Don't/E

### Part A.

Using gamma H equation, we already have constant pressure. Let  $\Delta P = \rho \cdot h$ , where  $\rho h$  is equal to the properties starting from b, going up then going down to point A.

### Part B:

$h_1$  cancels, we already solved for  $h_2$ . So  $h_2$  must be the answer

### Part C:

Using equation of  $\rho \cdot h$ , from part A, we swap  $\rho_{\text{gas}}$  with  $\rho_{\text{mercury}}$ . Excel will be doing the calculations so no need to expand further

### Calculations:

#### Part A =

$$\Delta P = \rho \cdot h, \quad \underline{P_{A,B} = 2.7177 \text{ psi}} \quad \underline{\rho \text{ will be } 77^\circ \text{ F}}$$

$$\begin{aligned} \text{psi} &= \frac{\text{lb}}{\text{in}^2} \\ \rho &= \frac{\text{lb}}{\text{ft}^3} \end{aligned} \quad \text{So: } \frac{2.7177 \frac{\text{lb}}{\text{in}^2} \left| \frac{12 \text{ in}}{1 \text{ ft}} \right| \frac{12 \text{ in}}{1 \text{ ft}}}{1 \text{ ft}} = 391.35 \frac{\text{lb}}{\text{ft}^2}$$

$$\Delta P = -\rho_w \cdot h_1 - \rho_{\text{gas}} \cdot h_2 + \rho_{\text{water}} (h_1 + h_2 + 6) \quad [\text{equation}]$$

$$391.35 \frac{\text{lb}}{\text{ft}^2} = \cancel{-62.2 \frac{\text{lb}}{\text{ft}^3} \cdot 1} \overset{\text{So}}{-} 42.4 \frac{\text{lb}}{\text{ft}^3} \cdot h_2 + \cancel{62.2 \frac{\text{lb}}{\text{ft}^3} \cdot (h_1 + h_2 + 6)}$$

$$\begin{aligned} \text{So: } 391.35 \frac{\text{lb}}{\text{ft}^2} &= (-42.4 \frac{\text{lb}}{\text{ft}^3} \cdot h_2) + (h_2 + 6)(62.2 \frac{\text{lb}}{\text{ft}^3}) \quad \text{Distribute} \\ &= (-42.4 \frac{\text{lb}}{\text{ft}^3} \cdot h_2) + (62.2 \frac{\text{lb}}{\text{ft}^3} \cdot h_2) + (373 \frac{\text{lb}}{\text{ft}^2}) \end{aligned}$$

$$\begin{aligned} \text{So: } 391.35 \frac{\text{lb}}{\text{ft}^2} &= (-42.4 \frac{\text{lb}}{\text{ft}^3} + 62.2 \frac{\text{lb}}{\text{ft}^3}) h_2 + 373 \frac{\text{lb}}{\text{ft}^2} \\ \text{then: } \underline{393 \frac{\text{lb}}{\text{ft}^2}} & \qquad \qquad \qquad \underline{- 373 \frac{\text{lb}}{\text{ft}^2}} \end{aligned}$$

$$18.35 \frac{\text{lb}}{\text{ft}^2} = 19.8 \frac{\text{lb}}{\text{ft}^3} h_2$$

so:  $h_2 = \frac{18.35 \frac{\text{lb}}{\text{ft}^2}}{19.8 \frac{\text{lb}}{\text{ft}^2}}$

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then:  $h_2 = 0.927 \text{ ft}$

Part B =

minimum distance =  $h_2 = 0.927 \text{ ft}$

Part C =

formula =  $\Delta P = \underbrace{-\gamma_{\text{water}} \cdot h_1}_{=0} - \gamma_{\text{merc}} \cdot h_2 + \gamma_{\text{water}} \cdot (h_1 + h_2 + 6)$

$\Delta P = (-\gamma_{\text{merc}} \cdot h_2 + \gamma_{\text{water}} h_2) + (\gamma_{\text{water}} \cdot 6 \text{ ft})$

$\Delta P = (-\gamma_{\text{merc}} + \gamma_{\text{water}}) h_2 + (\gamma_{\text{water}} \cdot 6 \text{ ft})$

$h_2 = \frac{\Delta P - (\gamma_{\text{water}} \cdot 6 \text{ ft})}{(-\gamma_{\text{merc}} + \gamma_{\text{water}})}$

look @ excel sheet for calculations (copy attached below)

Calculation of Deflection (Mercury)		
Equation		
$h_2 = \frac{\Delta P - (\gamma_{\text{water}} * 6 \text{ ft})}{(-\gamma_{\text{mercury}} + \gamma_{\text{water}})}$		
$\Delta P$ (lb/ft <sup>2</sup> )	$\gamma_{\text{water}}$ (lb/ft <sup>3</sup> )	$-\gamma_{\text{mercury}}$ (lb/ft <sup>3</sup> )
391.35	62.2	-844.9
Calculation		
$h_2$ (ft)=	-0.023188961	

## Summary:

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### Part A:

The deflection of system when using gasoline instead of oil is equal to

$$h_2 = 0.927 \text{ ft}$$

### Part B:

We have found the deflection in Part A, well, we are asked about the Minimum distance.  $h_1$  is equal to the height of water from b, but the height cancels in the equation, so  $h_2$  is left, and  $h_2$  is the minimum height.

so

$$\text{Minimum distance} = h_2 = 0.927 \text{ ft}$$

### Part C:

For Part C, we derived an equation. Same one in Part A, but with  $\gamma_{\text{mercury}}$  instead of  $\gamma_{\text{gasoline}}$ . It was a easy plug and chug. we got:

$$h_2 = -0.0232 \text{ ft}$$

### Material:

- water
- oil
- gasoline
- mercury

### Analysis:

- The main part of the problem was to read the drawing.  
we were informed of the equation we should use which was  $\Delta P = \gamma \cdot h$
- Part b was confusing at first but we just had to keep in mind  $h_1$  canceled out, and we already solved for  $h_2$ .
- Part c gave us a negative  $h_2$  value. I assume that is due to the  $\gamma$  being so heavy. so the pressure of the water wasn't able to keep the mercury up.

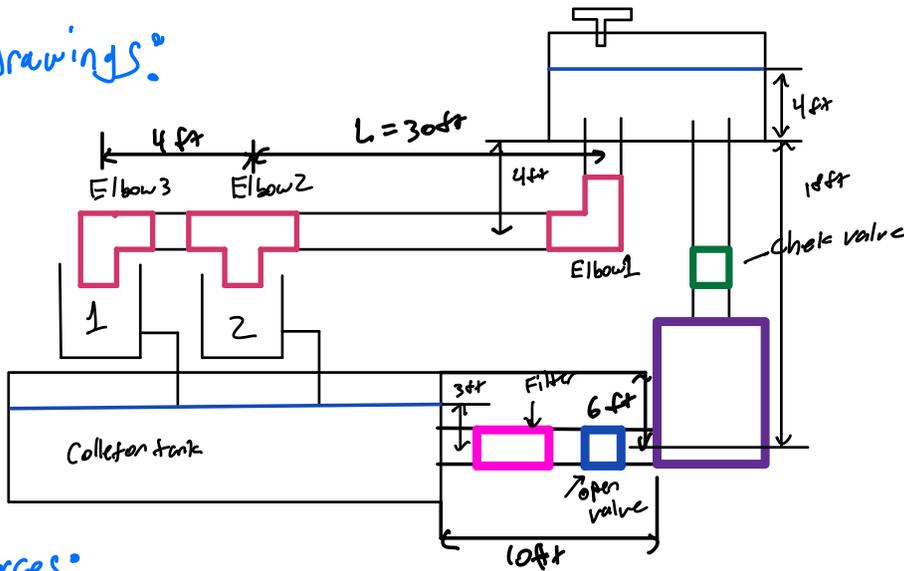
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### Purposes

- A: With the given system, we are to choose a pipe that will safely processed flow path.
- B: we will have to determine pressure and hp the pump needs to deliver to keep up with demand.
- C: finally we will determine the cost to run the system.

### Drawings:



### Sources:

- Mott, R., Untereker, J., "Applied Fluid Mechanics", 7th edition Pearson Education, inc, (2014), Page(s):
- online converter
- google search: ammonia = coolant

### Considerations:

Steady flow      Incompressible fluid  
 Constant properties      Energy loss

### Data / Variables:

$$Q = 2 \cdot 30 \frac{\text{gpm}}{\text{minutes}} = 60 \text{ gpm} \Rightarrow 0.1337 \text{ ft}^3/\text{s}$$

$$V_{\text{open}} = 3 \text{ ft/s} \Rightarrow 9.843 \text{ ft/s}$$

$\rho_{\text{coolant}} = 0.92$  (0.01 more than ammonia (25%)) (will use ammonia data from p: 504)

$$\mu = 3.6 \times 10^{-5} \text{ lbs/ft}^2$$

$$K_{\text{filter}} = 1.85$$

$$\rho_{\text{coolant}} : 56.78 \text{ lb/ft}^3 \quad \rho = 1.77 \text{ slug/ft}^3$$

## Procedure:

Day 4 E

- determine pipe size using  $A = \frac{Q}{V}$ , using  $A$ , look at chart and find a suitable pipe.
- use Bernoulli's to find pump head & pressure @ inlet.
- use  $P_A = \gamma Q h_A$  to find HP
- use table of cost in correspondence of your selected pipe to solve for cost of system.

## Calculations:

A: selection of pipe

$$A = \frac{Q}{V} \quad \text{where } Q = 60 \text{ gpm} \Rightarrow 0.1337 \text{ ft}^3/\text{sec}$$

$$V = 9.843 \text{ ft/sec}$$

$$A = \frac{0.1337 \text{ ft}^3/\text{sec}}{9.843 \text{ ft/sec}} = 0.0135 \text{ ft}^2$$

(Now check p: STB to select pipe)  
 Size (in) (Chart: schedule 40) flow area ft<sup>2</sup>  
 ID (in)

1/4	32	1.660	42.2	0.140	3.56	1.380	0.1150	35.1	0.01032	$9.653 \times 10^{-4}$
1/2	40	1.900	48.3	0.145	3.68	1.610	0.1342	40.9	0.01414	$1.314 \times 10^{-3}$
2	50	2.375	60.3	0.154	3.91	2.067	0.1723	52.5	0.02333	$2.168 \times 10^{-3}$

Pipe selection: 1/2" schedule 40

If we select 1/4", It will not meet demand of  $0.135 \text{ ft}^2$ , so next size up = 1/2" which will allow and supply demand of  $0.01414 \text{ ft}^2$  which is more than  $0.135 \text{ ft}^2$ . 1/2" pipe will be our selection.

B: compute pump head & HP at pump

Bernoulli's eq:

$$h_A \frac{\rho}{\gamma} + \frac{V_1^2}{2g} + z_1 = \frac{P_2}{\gamma} + \frac{V_2^2}{2g} + z_2 + h_m + h_L$$

*no turbine* ✓  
(turbine) (losses)

$$\text{So: } h_A \frac{\rho}{\gamma} + \frac{V_1^2}{2g} + z_1 = \frac{P_2}{\gamma} + \frac{V_2^2}{2g} + z_2 + h_L$$

$=0$        $=0$        $=0$        $=0$

$$\text{Then } h_A + z_1 = z_2 + h_L \quad \text{eq} \Rightarrow h_A = (z_2 - z_1) + h_L$$

(Final Pump)

$$h_A = (z_2 - z_1) + h_L$$

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$$z_2 = 22 \text{ ft}$$

$$z_1 = 3 \text{ ft}$$

$$h_L = h_{L \text{ Exit}} + h_{L \text{ entrance}} + h_{L \text{ friction}} + h_{L \text{ check valve}} + h_{L \text{ filter}} + h_{L \text{ open gate}}$$

$$h_L = k \frac{V^2}{2g}$$

find k from tables

$V = \text{velocity}$

$g = 32.2 \text{ ft/s}^2$

$$\text{So } h_{L \text{ Exit}} + h_{L \text{ entrance}} + h_{L \text{ friction}} + h_{L \text{ check valve}} + h_{L \text{ filter}} + h_{L \text{ open gate}}$$

$$k = \frac{1}{35} \frac{V^2}{2g} \quad \frac{1}{2} \frac{V^2}{2g} \quad ? \quad 100 \cdot \frac{V^2}{2g} \quad 1.85 \frac{V^2}{2g} \quad 8 \cdot \frac{V^2}{2g}$$

where  $f_f = 0.02$  for  $1/2$ " pipe (table 10.5)

$$h_{L \text{ friction in pipe}} = f \left( \frac{L}{D} \right) \left( \frac{V^2}{g} \right)$$

assum full turbulence, so 0.02

$$h_{L \text{ Exit}} = 1 \cdot \frac{9.843^2 \text{ ft}^2/\text{sec}^2}{2 \cdot 32.2 \text{ ft}/\text{sec}^2} = \dots 1.54 \text{ ft}$$

$$h_{L \text{ entrance}} = \frac{1}{2} \cdot \frac{9.843^2 \text{ ft}^2/\text{sec}^2}{2 \cdot 32.2 \text{ ft}/\text{sec}^2} = \dots 0.752 \text{ ft}$$

$$h_{L \text{ friction}} = 0.02 \left( \frac{22 \text{ ft}}{0.1342 \text{ ft}} \right) \cdot \frac{9.843^2 \text{ ft}^2/\text{sec}^2}{2 \cdot 32.2 \text{ ft}/\text{sec}^2} = \dots 4.03 \text{ ft}$$

$$h_{L \text{ check valve}} = (100 \cdot 0.02) \cdot \frac{9.843^2 \text{ ft}^2/\text{sec}^2}{2 \cdot 32.2 \text{ ft}/\text{sec}^2} = \dots 3.01 \text{ ft}$$

$$h_{L \text{ filter}} = 1.85 \cdot \frac{9.843^2 \text{ ft}^2/\text{sec}^2}{2 \cdot 32.2 \text{ ft}/\text{sec}^2} = \dots 2.78 \text{ ft}$$

$$h_{L \text{ open gate}} = (8 \cdot 0.02) \cdot \frac{9.843^2 \text{ ft}^2/\text{sec}^2}{2 \cdot 32.2 \text{ ft}/\text{sec}^2} = \dots 0.241 \text{ ft}$$

$$\frac{\quad}{\quad} = 13.253$$

SO

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$$h_A = (z_2 - z_1) + h_L$$

$$z_2 = 22 \text{ ft}$$

$$z_1 = 3 \text{ ft}$$

$$h_L = h_{L_{\text{Exit}}} + h_{L_{\text{entrance}}} + h_{L_{\text{friction}}} + h_{L_{\text{check valve}}} + h_{L_{\text{filter}}} + h_{L_{\text{orifice}}}$$

$$h_L = 13.253 \text{ ft}$$

$$h_A = (22 \text{ ft} - 3 \text{ ft}) + 13.253 \text{ ft} = 32.253 \text{ ft}$$

$$P_A = h_A \cdot Q \cdot \gamma_{\text{coolant}} = 32.253 \text{ ft} \cdot 0.1337 \text{ ft}^3/\text{sec} \cdot 56.78 \text{ lb/ft}^3$$
$$= 244.85 \text{ ft}^4/\text{sec}$$

$$P_A = 244.85 \text{ ft}^4/\text{sec}$$

$$1 \text{ hp} = 550 \text{ ft}^4/\text{sec}$$

$$\text{SO } \frac{244.85 \text{ ft}^4/\text{sec}}{550 \text{ ft}^4/\text{sec}} = 0.445 \text{ hp motor}$$

Part of C: find pressure @ inlet:

Bernoulli eq:

$$h_A \frac{\rho}{\gamma} + \frac{V_1^2}{2g} + z_1 = \frac{P_2}{\gamma} + \frac{V_2^2}{2g} + z_2 + h_{\text{loss}} + h_L$$

*(Note:  $h_{\text{loss}}$  and  $h_L$  are crossed out in the original image, and  $z_2$  is marked as 0.)*

$$\text{SO } h_A + z_1 = \frac{P_2}{\gamma} + \frac{V_2^2}{2g} + h_L \text{ (solve for } P_2)$$

$$\frac{P_2}{\gamma} = \left( h_A + z_1 - \frac{V_2^2}{2g} - h_L \right)$$

then

$$P_2 = \left( h_A + z_1 - \frac{V_2^2}{2g} - h_L \right) \cdot \gamma$$

Just plug & chug

$$P_3 = \left( 32.253 \text{ ft} + 3 \text{ ft} - \frac{0.843^2 \text{ ft/s}}{2 \cdot 32.2 \text{ ft/s}^2} - 13.253 \text{ ft} \right) 56.70 \frac{\text{lb}}{\text{ft}^3}$$

$$= (20.496 \text{ ft}) 56.70 \frac{\text{lb}}{\text{ft}^3}$$

$$= 1163.763 \frac{\text{lb}}{\text{ft}^2}$$

Part D/E

$$P_3 = 1163.763 \frac{\text{lb}}{\text{ft}^2}$$

$$1 \text{ PSI} = 144 \frac{\text{lb}}{\text{ft}^2}$$

$$P_3 = \frac{1163.763 \frac{\text{lb}}{\text{ft}^2}}{144 \frac{\text{lb}}{\text{ft}^2}} = 8.08 \text{ PSI}$$

Cost of installation for 1/2" sched 40 pipe

$$1/2" \text{ pipe @ } 6 \text{ ft} = \$33.95$$

69' of total piping needed

$$\frac{69'}{6} = 11.5 \text{ sections needed, round up to } 12 \text{ sections.}$$

12 sections of pipe needed

$$12 \text{ sections at } \$33.95 = \$407.4 \text{ cost of piping.}$$

Pump cost

assume 40% of piping cost

$$\$407.4 \cdot 0.40 = \$162.96$$

Extra costs

assume 15% of

$$\$407.4 \cdot 0.15 = \$61.11$$

total installation cost

Don't E

$$407.4 + 162.96 + 61.11 = \$631.47 \text{ total installation cost}$$

Operation cost:

$$\$730 \text{ kW} \quad 1 \text{ kW} = 1.3410 \text{ hp}$$

$$\frac{0.445 \text{ hp}}{1.3410 \text{ hp}} = 0.3318 \text{ kW}$$

$$\frac{0.3318 \text{ kW} \times \$730}{1 \text{ kW}} = \$242.214 \text{ cost of operation}$$

total cost of system:

$$\begin{array}{l} \$631.47 \\ \text{cost of installation} \end{array} + \begin{array}{l} 242.21 \\ \text{cost of operation} \end{array} = \begin{array}{l} \$873.68 \\ \text{total cost} \end{array}$$

Summary:

pipe size :  $1\frac{1}{2}$  Schedule 40 pipe

$h_A$  (pump head) : 32.253 ft

$P_A$  (power) : 0.445 HP

Pressure inlet : 8.07 PSI

Cost?

$\$631.47$  installation  $\rightarrow$   $\$873.68$  cost of system  
 $\$242.21$  cost of operation

## Materials:

- Coolant
- $1\frac{1}{2}$  SCH 40 pipe (29 feet)
- gate valve
- filter
- check valve
- pump

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## Analysis

The only thing I focused on was the area before and right after the pump. I assumed that once the coolant was pumped into main tank, it was fed into machinery via gravity. The main reason we our hp is as high as it is is due to the  $h_L$  along the system. With the filter and gate and check valve, the pump must overcome these units and still pump enough fluid into tank to maintain 30 gpm to both machines. And from our excel sheet, we can see that our  $1\frac{1}{2}$  pipe selection may not have been the best choice for cost, but it's better than any larger pipe.

Calculation of Deflection (Murcury)			
Equation			ha
$h_2 = \frac{\Delta P - (\gamma_{water} * 6_{ft})}{(-\gamma_{murcury} + \gamma_{water})}$			hp
			gamma
			divided
$\Delta P$ (lb/ft <sup>2</sup> )	$\gamma_{water}$ (lb/ft <sup>3</sup> )	$-\gamma_{murcury}$ (lb/ft <sup>3</sup> )	
391.35	62.2	-844.9	
Calculation			
h2 (ft)=		-0.023188961	

v

1.504420016

Equation for pipes	pipe size	ID	flow area	ft
$(22-3)+hl$	1 inch	0.0874	0.006	0.022
19	1.25 inch	0.115	0.01039	0.021
$hp*q*\gamma_{cool}$	2 inch	0.1723	0.0233	0.019
	2.5 inch	0.2058	0.03326	0.018
56.78				
.550 ftlb/sec = 1 hp				

loss exit
loss ent
loss filt
loss fric
loss check
loss gate
$h_L$
$h_A$
Hp

### COSTS

	6' section Price	sections needed	pipng cost	labor cost	extra cost
1inch	\$23.95	12	\$287.40	\$114.96	\$43.11
1.25 inch	\$28.95	12	\$347.40	\$138.96	\$52.11
2 inch	\$46.95	12	\$563.40	\$225.36	\$84.51
2.5 inch	\$71.95	12	\$863.40	\$345.36	\$129.51
slected 1.5 inch	\$33.95	12	\$407.40	\$162.96	\$61.11

1.50442002				
0.75221001				
2.78317703				
1 inch	1.25 inch	2 inch	2.5 inch	units
8.33111313	6.04384389	3.649725	2.894802	ft
3.30972404	3.159282034	2.858398	2.707956	ft
0.26477792	0.252742563	0.228672	0.216636	ft
16.9454221	14.49567554	11.7766	10.8592	ft
35.9454221	33.49567554	30.7766	29.8592	ft
0.32433045	0.39766675	0.547443	0.63439	hp

at \$730 kw

instalation cost	operation cost	total cost
\$445.47	\$176.56	\$622.03
\$538.47	\$216.48	\$754.95
\$873.27	\$298.01	\$1,171.28
\$1,338.27	\$345.34	\$1,683.61
\$631.47	\$242.24	\$873.71