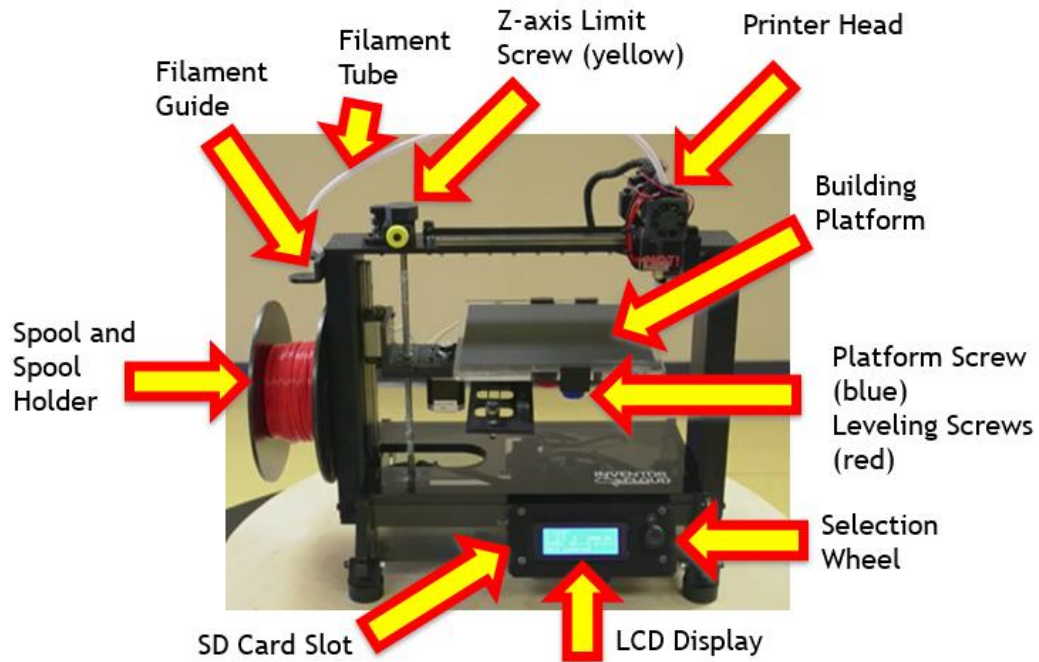
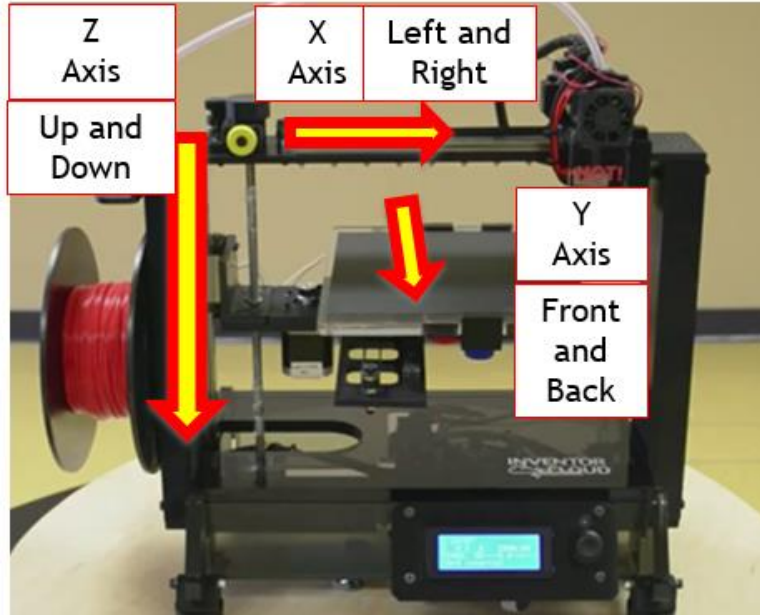


1) Review the printer components



2) Review the workings of X, Y, Z axis



**WARNING**

Z Axis is locked by default, unlock the Yellow Z axis screw



**WARNING**

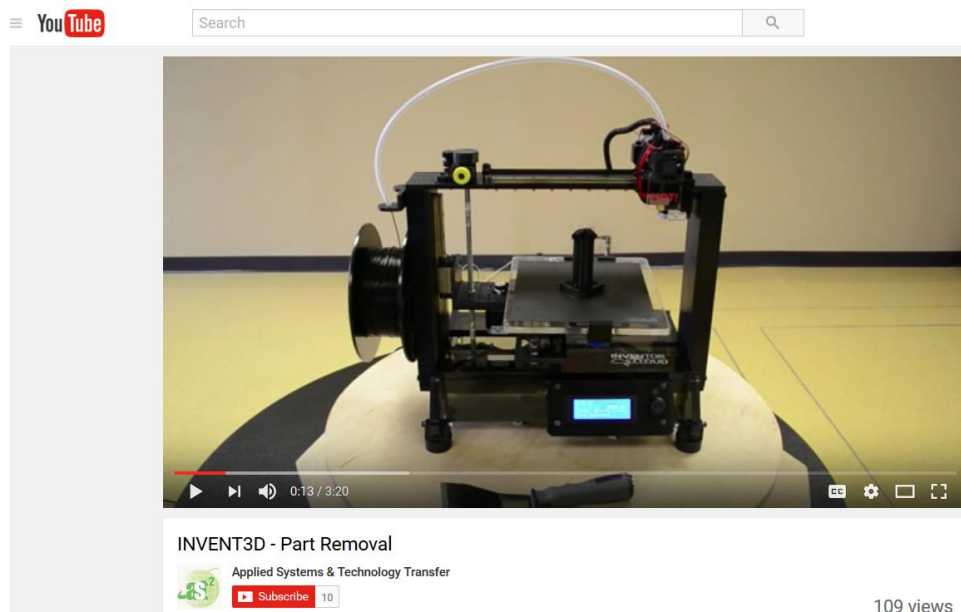
Change default step to 1 mm, default is 100 mm > it moves very fast!

3) Review the YouTube video for Leveling Z axis and level Z axis

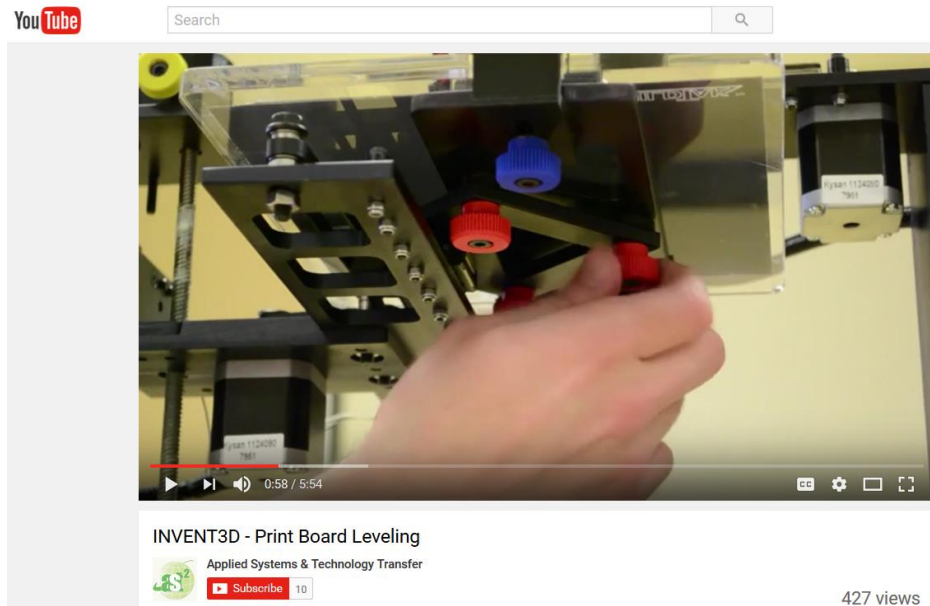
<https://www.youtube.com/watch?v=jwzYRii9fM0>



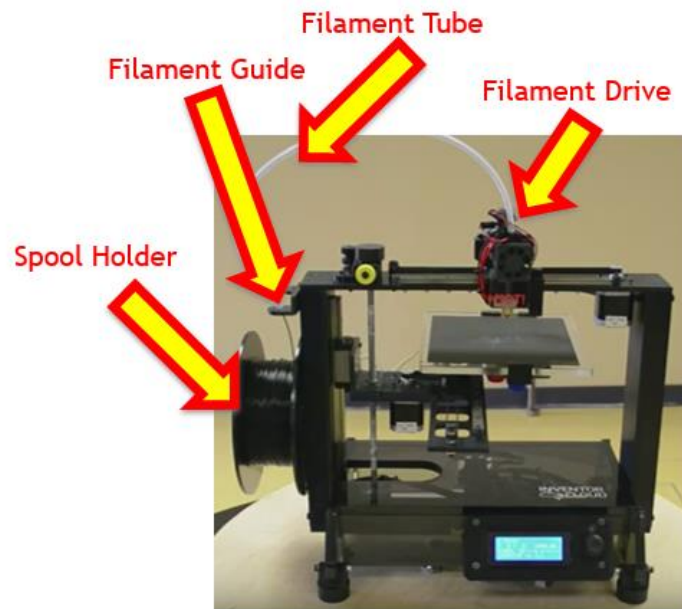
4) Remove platform and printed part <https://www.youtube.com/watch?v=YJ2lwoVA114>



5) Replace platform and check for leveling: Watch YouTube video for leveling and level the platform (X and Y axis) <https://www.youtube.com/watch?v=t5xmp9knYew>



6) Review the filament spool holder, filament guide, tube and drive



7) Watch YouTube video for loading material and load a different color material (change filament) <https://www.youtube.com/watch?v=GkhGFjILo9Y>

