

HW 3.3

- 13.22) DESCRIBE EACH PART OF THE CENTRIFUGAL PUMP DESIGNATION: $1\frac{1}{2} \times 3 - 6$
 FOR $1\frac{1}{2} \times 3 - 6$ CENTRIFUGAL PUMP, $1\frac{1}{2} \rightarrow$ NOMINAL SIZE OF DISCHARGE (INCHES)
 $3 \rightarrow$ NOMINAL SIZE OF SUCTION (INCHES)
 $6 \rightarrow$ NOMINAL SIZE OF IMPELLER (INCHES)

- 13.23) FOR THE LINE OF PUMPS SHOWN IN FIG. 13.22, SPECIFY A SUITABLE SIZE FOR DELIVERING 100 GAL/MIN OF WATER AT TOTAL HEAD OF 300 FT.
 FOR 100 GPM, 300 FT HEAD $\rightarrow 1\frac{1}{2} \times 3 - 10$ CENTRIFUGAL PUMP

- 13.25) FOR $2 \times 3 - 10$ CENTRIFUGAL PUMP (FIG. 13.28), DESCRIBE PERFORMANCE FOR AN 8-INCH IMPELLER, 200 FT HEAD.

EXPECTED CAPACITY $\rightarrow 230 \text{ GPM} \cdot \frac{1 \frac{\text{ft}^3}{\text{s}}}{449 \text{ GPM}} = 0.51225 \frac{\text{ft}^3}{\text{s}}$

POWER REQUIRED $\rightarrow 22 \text{ HP}$

EFFICIENCY $\rightarrow \eta = \frac{P_o}{P_i}$; $P_o = \gamma \cdot Q \cdot h \rightarrow (62.4 \frac{\text{lb}}{\text{ft}^3}) (0.51225 \frac{\text{ft}^3}{\text{s}}) (200 \text{ ft}) = 6392.88$
 $P_o = 6392.88 \frac{\text{lb} \cdot \text{ft}}{\text{s}} \cdot \frac{1 \text{ HP}}{550 \frac{\text{lb} \cdot \text{ft}}{\text{s}}} = 11.6234 \text{ HP}$

$\eta = \frac{11.6234 \text{ HP}}{22 \text{ HP}} = 0.5283 (100) = 52.83\%$

NPSH $\rightarrow 10 \text{ ft}$

- 13.34) FOR 2 OF THE FOLLOWING SETS OF OPERATING CONDITIONS, LIST ONE APPROPRIATE PUMP.

a) 500 GPM, 80 FT HEAD $\rightarrow$ RECIPROCATING PUMP

b) 500 GPM, 800 FT HEAD $\rightarrow$ RECIPROCATING PUMP

13.17) FOR A GIVEN CENTRIFUGAL PUMP, IF THE SPEED OF ROTATION OF THE IMPELLER IS CUT IN HALF, HOW DOES THE TOTAL HEAD CAPABILITY CHANGE?

GIVEN $\frac{h_{a1}}{h_{a2}} = \left(\frac{N_1}{N_2}\right)^2$, THE TOTAL HEAD CAPABILITY WOULD BE A QUARTER OF THE ORIGINAL. PLUGGING IN NUMBERS FOR EXAMPLE,

$$\text{ORIGINAL} \rightarrow \left(\frac{1}{2}\right)^2 = 0.25$$

$$\text{HALF SPEED} \rightarrow \left(\frac{1}{4}\right)^2 = 0.0625$$

13.19) FOR A GIVEN SIZE OF CENTRIFUGAL PUMP, IF THE ~~SPEED OF ROTATION~~ DIAMETER OF THE IMPELLER IS REDUCED BY 25%, HOW MUCH DOES THE CAPACITY CHANGE?

GIVEN $\frac{P_1}{P_2} = \left(\frac{D_1}{D_2}\right)^3$, IF THE DIAMETER OF THE IMPELLER IS 25% SMALLER, $D_2 = D_1(0.75)$. SO,

$$\frac{P_2}{P_1} = \left(0.75 \frac{D_1}{D_1}\right)^3 \rightarrow \frac{P_2}{P_1} = 0.421875$$

$$P_2 = 0.421875 P_1$$

CALCULATING % DIFF,

$$\left(\frac{P_1 - P_2}{P_1}\right) \cdot 100 \rightarrow \left(\frac{P_1 - 0.421875 P_1}{P_1}\right) \cdot 100$$

LET'S SAY POWER IS 20 HP,

$$\left(\frac{20 \text{ HP} - 0.421875(20 \text{ HP})}{20 \text{ HP}}\right) \cdot 100 = 57.8125\%$$

THE CAPACITY CHANGES BY 57.8125%.

13.55)

$$NPSH = h_{sp} - h_s - h_f - h_{vp}$$

$$\rightarrow h_{sp} = \frac{P}{\gamma} \rightarrow \frac{101.8 \text{ kPa}}{9.53 \frac{\text{KN}}{\text{m}^3}} = 10.68 \text{ m}$$

$$\rightarrow h_s = 2 \text{ m}$$

$$\rightarrow h_{vp} = 4.967 \text{ m (TABLE 13.2)}$$

$$\rightarrow h_f = h_{f1} + h_{f2} + h_{f3} + h_{f4}$$

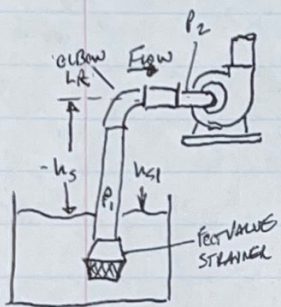
$$= f_1 \frac{L}{D} \frac{V_1^2}{2g} + K_1 \frac{V_1^2}{2g} + f_2 (K_e) \frac{V_1^2}{2g} + f_2 \frac{L}{D} \frac{V_2^2}{2g}$$

$$= (0.018) \left(\frac{2 \text{ m}}{0.0779 \text{ m}} \right) (0.0562 \text{ m}) + (75) (0.018) (0.0562 \text{ m}) + (0.018) (28) (0.0562 \text{ m}) + (0.0201) \left(\frac{1.5 \text{ m}}{0.0525 \text{ m}} \right) (0.271 \text{ m})$$

$$= 0.2862 \text{ m}$$

$$NPSH = 10.68 \text{ m} - 2 \text{ m} - 0.2862 \text{ m} - 4.967 \text{ m} = 3.4268 \text{ m}$$

$$\underline{NPSH = 3.43 \text{ m}}$$



$$\gamma @ 80^\circ\text{C} = 9.53 \frac{\text{KN}}{\text{m}^3}$$

$$h_{vp} = 4.967 \text{ m}$$

$$\underline{DN80 \text{ SCH 40}}$$

$$D = 0.0779 \text{ m}$$

$$A = 4.768 \times 10^{-3} \text{ m}^2$$

$$\underline{DN50 \text{ SCH 40}}$$

$$D = 0.0525 \text{ m}$$

$$A = 2.168 \times 10^{-3} \text{ m}^2$$

$$f_r = 0.018$$

$$K_1 = 75 f_1$$

$$K_e = 20 f_1$$

$$Q = 300 \frac{\text{L}}{\text{min}} \cdot \frac{1 \frac{\text{m}^3}{\text{s}}}{60 \text{ sec}} = 0.005 \frac{\text{m}^3}{\text{s}}$$

$$V_1 = \frac{Q}{A} = \frac{0.005}{0.004768} = 1.05 \frac{\text{m}}{\text{s}}$$

$$\frac{V_1^2}{2g} = \frac{1.05^2}{2(9.81)} = 0.0562 \text{ m}$$

$$Re_1 = \frac{V_1 D_1}{\nu} = \frac{(1.05)(0.0779)}{3.6 \times 10^{-7}} = 2.3 \times 10^5$$

$$\frac{D}{E_1} = \frac{0.0779}{4.6 \times 10^{-5}} = 1694$$

$$f_1 = 0.0195$$

$$V_2 = \frac{Q}{A_2} = \frac{0.005}{0.002168} = 2.306 \frac{\text{m}}{\text{s}}$$

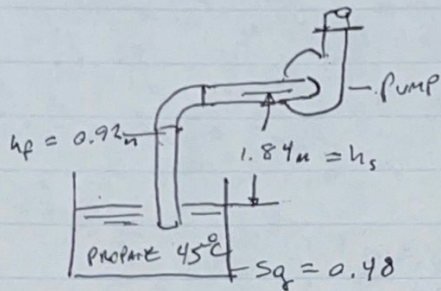
$$\frac{V_2^2}{2g} = \frac{2.306^2}{2(9.81)} = 0.271 \text{ m}$$

$$Re_2 = \frac{(2.306)(0.0525)}{3.6 \times 10^{-7}} = 336292$$

$$\frac{D}{E_2} = \frac{0.0525}{4.6 \times 10^{-5}} = 1141$$

$$f_2 = 0.0201$$

13.65)



$$\gamma = (0.48)(9.71 \frac{\text{kN}}{\text{m}^3})$$

$$= 4.661 \frac{\text{kN}}{\text{m}^3}$$

$$NPSH_A = 1.5 \text{ m} = h_{sp} + h_s - h_f - h_{vp}$$

$$\rightarrow h_{sp} = \frac{P}{\gamma} = \frac{P}{4.661 \frac{\text{kN}}{\text{m}^3}}$$

$$\rightarrow h_s = 1.84 \text{ m}$$

$$\rightarrow h_f = 0.92$$

$$\rightarrow h_{vp} = 350 \text{ m} \text{ (45 C from chart)}$$

$$\frac{P}{4.661} = NPSH_A - h_s + h_f + h_{vp}$$

$$\rightarrow P = (1.5 \text{ m} - 1.84 \text{ m} + 0.92 \text{ m} + 350 \text{ m})(4.661 \frac{\text{kN}}{\text{m}^3})$$

$$\underline{P = 1634.05 \text{ kPa}}$$