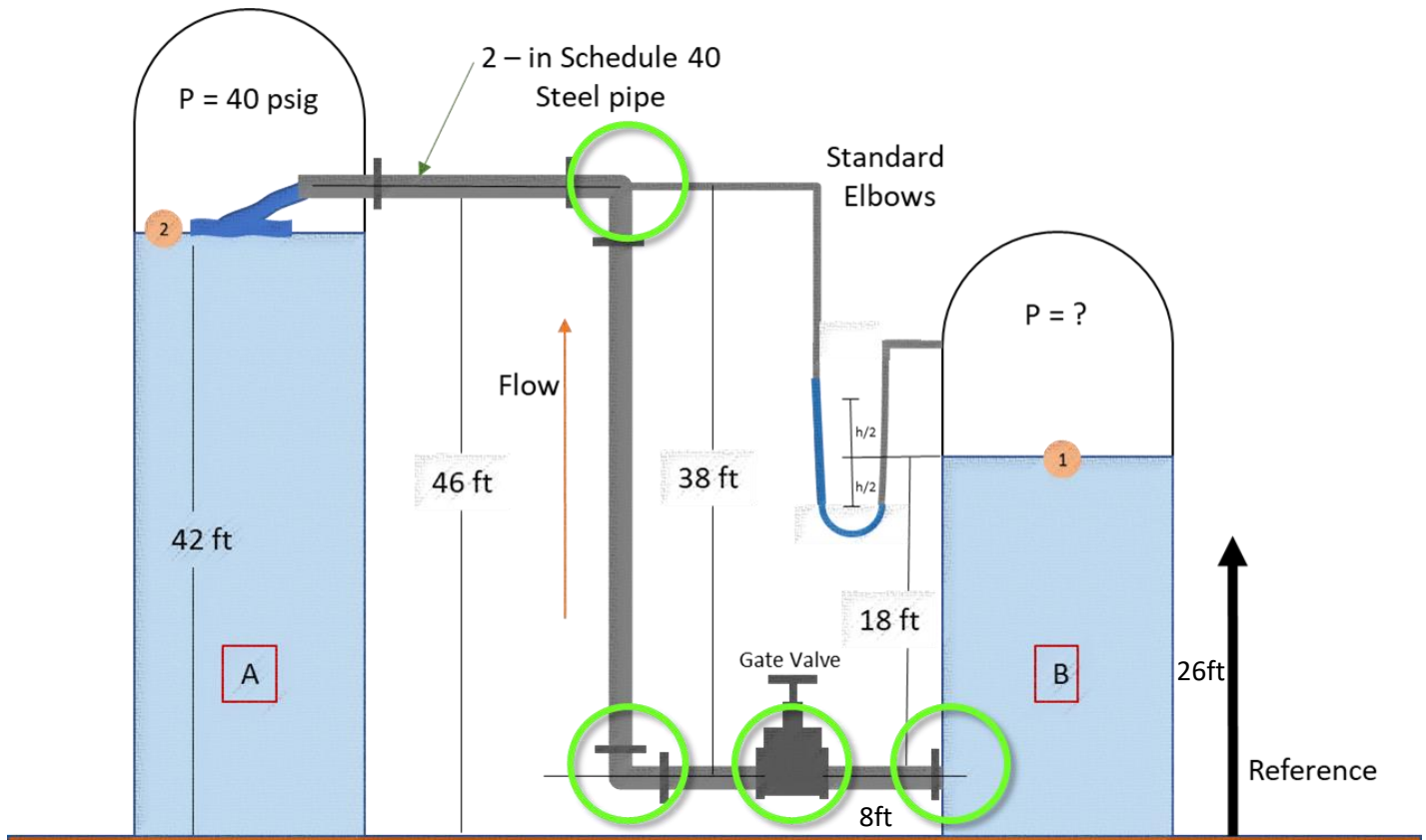


**Purpose**

Determine the amount of air pressure required by the tank on the right (B) needed to deliver 250 gal/min of ethyl alcohol. Once the air pressure in tank B begins to drop, determine at what air pressure the flow of the ethyl alcohol comes to a stop. Lastly determine the flow rate when the air pressure reaches 75 psi.

**Drawings & Diagrams**

Drawing Created in "One Note"

## Sources

Mott, R., Untener, J.A. "Applied Fluid Mechanics", 7<sup>th</sup> edition Pearson Education, Inc, (2015)

## Design Considerations

- 2 in Schedule 40 Steel Pipe
- Horizontal Pipe section 36ft
- Temperature 77°F
- Manometer Fluid = Mercury
- System Fluid = Ethyl alcohol

## Data Variables:

- Tank A, pressure = 40 lb/in<sup>2</sup>
- Volume Flow Rate  $Q = 250 \text{ gal/min} = 0.557 \text{ ft}^3/\text{s}$
- Pipe Roughness  $E = 1.5 \times 10^{-4}$
- Ethyl Alcohol @ 77°F pg. 490** |  $SG = .787$  |  $\gamma = 49.01 \text{ lb/ft}^3$  |  $\rho = 1.53 \text{ lb slug/ft}^3$  | Dynamic Viscosity  $\eta = 2.10 \times 10^{-5}$   
| Kinematic Viscosity =  $1.37 \times 10^{-5}$
- 2in Schedule Pipe 40 pg. 500** | OD = 2.375in | Wall Thickness = 0.154in | ID = .1723ft, 2.067in | Flow Area = 0.02333 ft<sup>2</sup>

## Procedure:

I would reference my sketch / drawing for the known variables, as I am to solve for pressure within tank B (right). I would then use the given heights to find the total distance from the reference to the height of the fluid (ethyl alcohol) within tank B. Utilizing Bernoulli's equation I would solve using the known values to provide a value for the pressure within tank B. After establishing my equation for pressure needed in tank B, I would identify any energy added, energy removed and energy loss within the system. After solving for the pressure within tank B, I would then utilize the needed equations to establish the readings displayed within the monometer portion of the system. I would then utilize calculations to proceed with calculating new manometer reading, along with flow rates as required.

# Calculations:

## Part 1

Solve for PI At Inlet B

## Calculations

$$\frac{p_1}{\gamma} + \frac{V_1^2}{2g} + z_1 = \frac{p_2}{\gamma} + \frac{V_2^2}{2g} + z_2 + h_{L, \text{gate valve}} + h_{L, \text{Pipe Bend 1}} + h_{L, \text{Pipe Bend 2}} + h_{L, \text{Overall going pipe in pipe}}$$

$$p_1 = p_2 + \gamma \left( \frac{V_2^2 - V_1^2}{2g} + z_2 - z_1 + h_{L, \text{total}} \right)$$

pg 491 Alcohol ethyl at 77°F

- $\gamma = 49.01$
- $V_1 = 0$
- $z_2 = 42 \text{ ft}$
- $z_1 = 26 \text{ ft}$
- $g = 32.2 \text{ ft/s}^2$
- $V_2 = ?$
- $h_L = ?$
- $p_1 = 40 \text{ lb/in}^2$

$$z_2 = \text{pipe } 46 - 38 = 8$$

$$18 + 8 = 26$$

$$z_1 = 26 \text{ ft}$$

$$\gamma = 49.01 \text{ lb/ft}^3$$

Now I would solve for values  $Q, V, A = \text{given pg 500}$

$$A = .02333 \text{ ft}^2$$

$$Q = A V_2$$

$$Q = \frac{250 \text{ gal/min}}{449} = .557 \frac{\text{ft}^3}{\text{sec}}$$

$$\frac{V_2^2}{2g} = \frac{23.87^2}{2(32.2)} = 8.85$$

$$V_2 = \frac{.557 \text{ ft}^3/\text{s}}{.02333 \text{ ft}^2} = 23.87$$

Now I would solve for All Energy loss  $h_L = h_{L, \text{gate valve}} + h_{L, \text{Pipe Bend 1}} + h_{L, \text{Pipe Bend 2}} + h_{L, \text{Pipe Friction}} + h_{L, \text{Entrance}}$

I need to solve for Roughness of Pipe = pg 185 equation + Moody Diagram

$$\frac{D}{\epsilon} = \frac{.1723}{1.5 \times 10^{-4}} = 1148.67$$

$$\epsilon = 1.5 \times 10^{-4}$$

I need to solve for Flow through pipe = pg 183 equation

\*Need to find friction factor of overall pipe

$$N_R = \frac{V D \rho}{\mu} = \frac{(23.87)(.1723)(1.53)}{2.10 \times 10^{-5}} = 299446.9$$

$$f = .020$$

$$f = .019$$

Table 10.5

f = pg 185 chart

I need to solve for Energy loss at Both pipe bend - 90°

pg 241 + 242

$$2 h_{L, \text{Bend}} = K \left( \frac{V^2}{2g} \right) = .57 \left( \frac{8.85}{1} \right) = 2(5.044) = h_L = 10.08 \text{ ft}$$

$$\frac{L_e}{D} = 30$$

$$K = f + \frac{L_e}{D} = .019(30) = .57$$

Standard 90°

- I need to solve for Energy loss at Gate Valve pg 239

$$h_{L \text{ gate valve}} = K \left( \frac{V^2}{2g} \right) = (.152)(8.85) = \boxed{h_L = 1.3452 \text{ ft}}$$

gate valve fully open

$$\frac{L_e}{D} = 8$$

$$K = f + \frac{L_e}{D} = .019(8) = .152$$

- I need to solve for Energy loss in overall 110 ft of pipe

$$h_{L \text{ overall pipe}} = f \cdot \frac{L}{D} \times \frac{V^2}{2g} = (.019)(110)(8.85) = \boxed{h_L = 10.734 \text{ ft}}$$

$$L = 110 \text{ ft}$$

$$D = .1723 \text{ ft} \text{ pg 500}$$

- I don't know if I have to solve for Entrance Loss of fluid going into pipe, I believe so pg 237 equation "Entrance loss"

$$h_L = K \frac{V^2}{2g} = (.5)(8.85) = \boxed{h_L = 4.425 \text{ ft}}$$

$$g = 32.2 \text{ ft/s}^2$$

$$K = .5$$

"Square edge inlet"

• After Solving all  $h_L$  Apply Bernoulli's for P1 to P2

$$P_1 = P_2 \gamma \left( \frac{V^2 - V^1}{2g} + z_2 - z_1 + h_{L \text{ total}} \right)$$

$$P_1 = 5760 + 49.01 \left( \frac{23.87^2 - 0^2}{2(32.2)} + 42 - 26 + 124 \right)$$

$$P_1 = 5760 + 49.01(8.85 + 16 + 124) = \frac{13055.14 \text{ lb/ft}^2}{144}$$

$$P_1 = 90.609 \text{ lb/in}^2$$

or

$$90.609 \text{ PSig}$$

$$\boxed{h_{L \text{ total}} = 124 \text{ ft}}$$

$$\bullet h_L = 1.3452 \text{ ft}$$

gate valve

$$\bullet h_L = 10.88 \text{ ft}$$

Both pipe Bends

$$\bullet h_L = 10.734 \text{ ft}$$

110 ft overall

$$\bullet h_L = 4.425 \text{ ft}$$

Entrance

$$\bullet 40 \text{ lb/in}^2 = 5760 \text{ lb/ft}^2 \quad (2)$$

## manometer reading (deflection shown)

$$h = h_1 + h_2$$

$$\bullet p_1 = 90.340 \text{ lb/in}^2$$

$$\bullet p_1 = 13008.96 \text{ lb/ft}^2$$

$$\bullet p_2 = 40 \text{ lb/in}^2$$

$$\bullet p_2 = 5760 \text{ lb/ft}^2$$

pg 491  
mercury

$$\gamma = 844.9 \text{ lb/ft}^3$$

$$S.G. = 13.54$$

$$\bullet \Delta p = \gamma h$$

$$\bullet p_2 - p_1 = \gamma h$$

$$\bullet \frac{p_2 - p_1}{\gamma} = h$$

$$\frac{5760 - 13008.96}{844.9}$$

Manometer Deflection =  $h_{\text{total}}$

$$1.858 \text{ ft or } 102.96 \text{ in}$$

$$\bullet \frac{h}{2} = 4.29 \text{ ft } 51.48 \text{ in}$$

pg 41 equation  
chpt 3

\* Solving off of provided  
feed back but I believe I  
might have missed  
something....

## Part 2 At what pressure does flow stop

$$P_1 = ?$$

$$\gamma = 49.01$$

$$V_1 = 0$$

$$Z_1 = 64.4 \text{ ft}$$

$$Z_2 = 26 \text{ ft}$$

$$\frac{P_1 + \gamma V_1^2}{\gamma} + Z_1 = \frac{P_2 + \gamma V_2^2}{\gamma} + Z_2$$

$$\frac{P_1}{49.01} + 0 + 26 = \frac{5760}{49.01} + \frac{23.87^2}{64.4} + 42$$

$$P_2 = 40 \text{ lb/in}^2 = 5760 \text{ lb/ft}^2$$

$$\gamma = 49.01$$

$$V_2^2 = 23.87$$

$$Z_1 = 64.4$$

$$Z_2 = 42 \text{ ft}$$

$$\frac{6978}{49.01} + 0 + 26 = 168.5$$

$$49.01 \quad 64.4$$

$$168.4 \text{ lb/ft}^2 = 168.5 \text{ lb/ft}^2$$

If  $P_1 = 48.45 \text{ lb/in}^2$  the equation is balanced  
I believe this means No Flow

\* My initial thought  
IT to use

Bernoulli's equation  
to find what  
pressure value for  
tank B

to equalize the  
equation.

If there is No Flow  
Both sides must  
be equal, But  
I can be wrong

\* Work is done in  
Excel but once  
pressure was at the  
value of 48.449 lb/in<sup>2</sup>  
the equation was balanced  
meaning what I believe  
To be No Flow

## New manometer deflection

$$P_1 = 6978 \text{ lb/ft}^2$$

$$P_2 = 5760 \text{ lb/ft}^2$$

$$\gamma = 844.9 \text{ lb/ft}^3$$

$$h = ?$$

$$\Delta P = \gamma h$$

$$= P_2 - P_1 = \gamma h$$

$$= \frac{5760 - 6978}{844.9} = h$$

New manometer  
Deflection

$$h = 1.44 \text{ ft or } 17.28 \text{ in}$$

$$h/2 = .72 \text{ ft or } 8.64 \text{ in}$$

## Part 3

Graph and Calculations were conducted in Excel

• When the pressure is a 75 psi, the Flow Rate is at  
approximately 205 gal/min or .457 ft<sup>3</sup>/s

### **Summary:**

The required air pressure needed for tank B (right) to deliver 250 gal/min of ethyl alcohol as required was derived to be 90 psig. There were several areas of friction loss throughout the system. The identified areas included: two pipe bends, inlet loss from tank B to pipe, gate valve at 100% "open" and the overall 110ft of pipe. The manometer deflection reading originally depicted by the system was at a value of "h" at 8.5ft. As the pressure in tank B was established at 90psig, manometer deflection reading resulted in a dropped height. The flow rate calculated at the range of 75 psig was approximated at 205 gal/min.

### **Materials:**

- Ethyl alcohol
- Overall system components, 2-in Schedule 40 steel pipe (tanks, piping sections, valve and fittings)
- Manometer apparatus

### **Analysis:**

- The required pressure needed to deliver 250 gal/min is 90 psig.
- No energy was added or removed within the system.
- Friction energy was loss thought the entire system (valve, overall pipe friction, two pipe bends, tank square inlet)  $h_L = h_{L \text{ gate valve}} + h_{L \text{ pipe bend 1}} + h_{L \text{ pipe bend 2}} + h_{L \text{ pipe friction loss}} + h_{L \text{ tank inlet}}$ .
- Manometer deflection was originally reflected 8.5ft = h, manometer deflection dropped as pressure was increased in tank B to approximately h = 1.4ft.
- Calculations reflect that as tank B was established to a pressure of 75 psig, the calculated flow would be approximately 205 gal/min.

| Question 1              |         |                       |          |                    | Question 2                                                       |                                                                                                                |         |                    |                             |
|-------------------------|---------|-----------------------|----------|--------------------|------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|---------|--------------------|-----------------------------|
| Variable                | Value   | Unit                  | Value    | Unit               | Variable                                                         | Equation                                                                                                       | Value   | Unit               |                             |
| $P_1$                   | 90.340  | lb/in <sup>2</sup>    | 13055.14 | lb/ft <sup>2</sup> | Bernullis Equation                                               | $P_1/\gamma + V_1^2/2g + Z_1 = P_2/\gamma + V_2^2/2g + Z_2$                                                    |         | –                  |                             |
| $V_1$                   | 0.000   | ft/s                  |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $V_1^2/2g$              | 0.000   | ft/s                  |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $Z_1$                   | 26.000  | ft                    |          |                    | Bernullis Equation for $P_1 =$                                   | $P_2 + \gamma(V_1^2 - V_2^2)/2g + Z_2 - Z_1 + h_{L_{total}}$                                                   | 90.340  | psig               |                             |
| $P_2$                   | 40.000  | lb/in <sup>2</sup>    | 5760     | lb/ft <sup>2</sup> |                                                                  |                                                                                                                |         | lb/in <sup>2</sup> |                             |
| $V_2$                   | 23.870  | ft/s                  |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $V_2^2/2g$              | 8.850   | ft/s                  |          |                    | $h_{L_{Pipe Bend 1 \& 2}}$<br>$h_L = K_{Pipe Bend}(V^2/2g)$      | $K \cdot (V^2/2g)$                                                                                             | 5.045   | ft                 |                             |
| $Z_2$                   | 42.000  | ft                    |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $h_{L_{Gate Valve}}$    | 1.345   | ft                    |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $h_{L_{Pipe Bend 1}}$   | 5.045   | ft                    |          |                    | $h_{L_{Gate Valve}}$<br>$h_L = K_{Gate Valve}(V^2/2g)$           | $K \cdot (V^2/2g)$                                                                                             | 1.345   | ft                 |                             |
| $h_{L_{Pipe Bend 2}}$   | 5.045   | ft                    |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $h_{L_{Overall Pipe}}$  | 107.351 | ft                    |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $h_{L_{Entrance Loss}}$ | 4.425   | ft                    |          |                    | $h_{L_{Overall Pipe}}$<br>$h_L = f_r \cdot (L/D) \cdot (V^2/2g)$ | $h_L = f_r \cdot (L/D) \cdot (V^2/2g)$                                                                         | 107.351 | ft                 |                             |
| $h_L$ Total             | 123.210 | ft                    |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $\gamma$ Ethyl          | 49.010  | slugs/ft <sup>3</sup> |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $\gamma$ Ethyl          | 0.340   | ft                    |          |                    | $h_{L_{Entrance Loss}}$<br>$h_L = K_{Square Inlet}(V^2/2g)$      | $h_L = K_{Entrance Loss}(V^2/2g)$                                                                              | 4.425   | ft                 |                             |
| $g$                     | 32.200  | ft/s <sup>2</sup>     |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $Q$ Flow Rate           | 0.557   | ft <sup>3</sup> /s    |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $Q$ Flow Rate           | 250.000 | gal/min               |          |                    | $h_L$ Total Energy Loss                                          | $(h_{L_{Gate Valve}} + h_{L_{Pipe Bend 1}} + h_{L_{Pipe Bend 2}} + h_{L_{Overall Pipe}} + h_{L_{Tank Inlet}})$ | 123.210 | ft                 |                             |
| Area                    | 0.023   | ft <sup>2</sup>       |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $K$ Pipe Bend           | 0.570   | –                     |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $K$ Gate Valve          | 0.152   | –                     |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| $K$ Entrance Loss       | 0.500   | –                     |          |                    |                                                                  |                                                                                                                |         |                    |                             |
| Friction Factor         | 0.019   | –                     |          |                    | Bernullis Equation Equalization P1                               | $P_1/\gamma + V_1^2/2g + Z_1$                                                                                  | 168.355 | –                  | lb/in <sup>2</sup><br>48.45 |
| Length of Pipe          | 110.000 | ft                    |          |                    |                                                                  |                                                                                                                |         |                    | lb/ft <sup>2</sup><br>6978  |
| Diameter of Pipe        | 0.172   | ft                    |          |                    | Bernullis Equation Equalization P2                               | $P_2/\gamma + V_2^2/2g + Z_2$                                                                                  | 168.377 | –                  |                             |

| Question 3                   |         |         |         |        |        |        |        |        |                    |
|------------------------------|---------|---------|---------|--------|--------|--------|--------|--------|--------------------|
| Variable                     | Value   |         |         |        |        |        |        |        | Units              |
| Q Flow Rate                  | 350     | 300     | 250     | 200    | 150    | 100    | 50     | 0      | gal/min            |
| Q Flow Rate                  | 0.780   | 0.668   | 0.557   | 0.445  | 0.334  | 0.223  | 0.111  | 0.000  | ft <sup>3</sup> /s |
| V <sub>1</sub>               | 33.455  | 28.676  | 23.897  | 19.117 | 14.338 | 9.559  | 4.779  | 0.000  | ft/s               |
| h <sub>L</sub> Pipe Bend 1   | 9.907   | 7.278   | 5.054   | 3.235  | 1.820  | 0.809  | 0.202  | 0.000  | ft                 |
| h <sub>L</sub> Pipe Bend 2   | 9.907   | 7.278   | 5.054   | 3.235  | 1.820  | 0.809  | 0.202  | 0.000  | ft                 |
| h <sub>L</sub> Overall Pipe  | 210.818 | 154.886 | 107.560 | 68.838 | 38.722 | 17.210 | 4.302  | 0.000  | ft                 |
| h <sub>L</sub> Entrance Loss | 8.690   | 6.384   | 4.434   | 2.838  | 1.596  | 0.709  | 0.177  | 0.000  | ft                 |
| h <sub>L</sub> Gate Valve    | 2.642   | 1.941   | 1.348   | 0.863  | 0.485  | 0.216  | 0.054  | 0.000  | ft                 |
| h <sub>L</sub> Total         | 241.962 | 177.768 | 123.450 | 79.008 | 44.442 | 19.752 | 4.938  | 0.000  | ft                 |
| Pressure                     | 133.616 | 110.223 | 90.428  | 74.232 | 61.636 | 52.638 | 47.240 | 45.440 | lb/in <sup>2</sup> |

Flow Rate VS Pressure

