

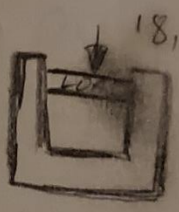
48, 58, 63, 76, 92, 107

(18)

GIVEN: A coining press is used to produce commemorative coins with the likenesses of all the US presidents. The coining process requires a force of 18,000 lb. The hydraulic cylinder has a diameter of 2.50 in.

Problem: Compute the required oil pressure.

FBD



$D = 2.50 \text{ in}$

Solution: $\text{Pressure}_{\text{oil}} = \frac{F}{A}$

$F = \text{load} = 18,000 [\text{lb}]$

$D = 2.50 [\text{in}]$

$\text{Area} = \frac{\pi D^2}{4} = \frac{\pi (2.50 [\text{in}])^2}{4} = \frac{19.6 [\text{in}^2]}{4} = 4.91 [\text{in}^2]$

$\text{Pressure}_{\text{oil}} = \frac{18,000 [\text{lb}]}{4.91 [\text{in}^2]} = 3666 \frac{[\text{lb}]}{[\text{in}^2]}$

$\text{Pressure}_{\text{oil}} = 3666 \text{ PSI}$

Pressure = $\frac{P}{A}$

Area = $\frac{\pi D^2}{4}$

$\frac{[\text{lb}]}{[\text{in}^2]} = \text{PSI}$

SEE EX prob. 103
Eq. (1-3)

EN: Compute the pressure change required to cause a decrease in the volume of mercury by 1.00 percent. Express the result in both psi and MPa

Solution:

* The 1.00% volume change indicates

$$\frac{\Delta V}{V} = -0.01$$

$$\Delta P = -E \left[\frac{\Delta V}{V} \right] = -E (-0.01)$$

* TABLE 1.3 @ atm pressure & 68°F = (20°C)

$$\text{Mercury} = 3,590,000 \text{ [psi]}$$

$$\text{Mercury} = 24,750 \text{ [MPa]}$$

$$\Delta P_{\text{psi}} = E \left[\frac{\Delta V}{V} \right]$$

$$\Delta P = (-3,590,000 \text{ [psi]})(-0.01)$$

$$\Delta P = 35900.00 \text{ [psi]}$$

$$\Delta P_{\text{MPa}} = E \left[\frac{\Delta V}{V} \right]$$

$$\Delta P = (-24,750 \text{ [MPa]})(-0.01)$$

$$\Delta P = 247.50 \text{ [MPa]}$$

* Bulk Modulus

$$E = \frac{-\Delta P}{\left(\frac{\Delta V}{V} \right)}$$

$$\begin{matrix} * 1.00\% * \\ \frac{\Delta V}{V} = -0.01 \end{matrix}$$

EX: Problem 1.9

DEFIN: A measure of the stiffness of a linear actuator system is the amount of force required to cause a certain linear deflection. For an actuator that has an inside diameter of 0.50 in & a length of 42.0 in and that is filled with machine oil.

Problem: Compute the stiffness in $\frac{\text{lb}}{\text{in}}$

Solution

$$D = 0.50 [\text{in}]$$

$$L = 42.0 [\text{in}]$$

$$E \text{ Machine oil} = 189,000 [\text{psi}] = 189,000 \left[\frac{\text{lb}}{\text{in}^2} \right]$$

$$\text{Area} = \frac{\pi D^2}{4} = \frac{\pi (0.50^2)}{4} = 0.196 [\text{in}^2]$$

$$\text{Bulk Modulus} = E = \frac{-\Delta P}{(\Delta V)/V}$$

$$\text{Stiffness} = \frac{F}{\Delta L} \Rightarrow K = \frac{F}{\delta}$$

$$\text{Pressure} = \frac{F}{A}$$

$$\text{Volume} = A(L) \Rightarrow \Delta V = -A(\Delta L)$$

$$\frac{F}{\Delta L} = \frac{E(A)}{L(A)} = \frac{(189,000 \left[\frac{\text{lb}}{\text{in}^2} \right]) (0.196 [\text{in}^2])}{42 [\text{in}]}$$

$$\text{Stiffness} = 882 \left[\frac{\text{lb}}{\text{in}} \right]$$

N: In the US, hamburger & other meats are sold by the pound. Assuming that this is 1.00 [lb] Force
 Problem: Compute the mass in slug, the mass in kg, and weight in N

Solution: 1.00 [lb]
 * mass in slugs

EX: Problem 1.8

$$\text{lb} \cdot \text{s}^2 / \text{ft} = \text{slugs}$$

$$\text{Newton (N)} = \text{kg} \cdot \text{m} / \text{s}^2$$

$$F = mg = \text{kg} \cdot \frac{\text{m}}{\text{s}^2} = \text{N}$$

$$\text{mass} = \frac{W}{g} = \frac{1.00 [\text{lb}]}{32.2 \left[\frac{\text{ft}}{\text{s}^2} \right]} = \frac{1.00}{32.2} \left[\frac{\text{lb} \cdot \text{s}^2}{\text{ft}} \right]$$

$$= 0.03 \left[\frac{\text{lb} \cdot \text{s}^2}{\text{ft}} \right] = \boxed{0.03 \text{ slugs}}$$

* mass in kg (see TABLE K.1: conversion factor)

$$(0.03 [\text{slug}]) \left(\frac{14.59 [\text{kg}]}{1 [\text{slug}]} \right) = \boxed{.4377 [\text{kg}]}$$

* weight in N

$$W = mg = (.4377 [\text{kg}]) (9.81 \left[\frac{\text{m}}{\text{s}^2} \right]) = 4.29 \left[\frac{\text{kg} \cdot \text{m}}{\text{s}^2} \right]$$

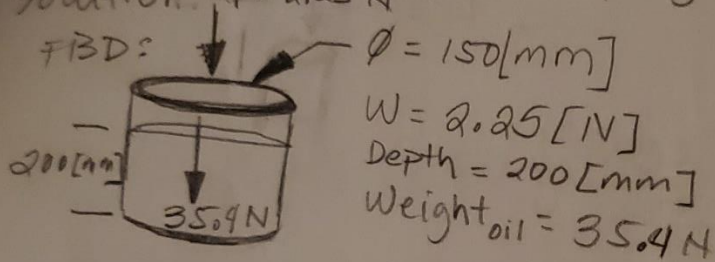
$$W = 4.29 \left[\text{kg} \frac{\text{m}}{\text{s}^2} \right] = 4.29 [\text{N}]$$

$$\boxed{W = 4.29 [\text{N}]}$$

Q: A cylindrical container is 150mm in diameter and weighs 2.25 N when empty. When filled to a depth of 200 mm with a certain oil, it weighs 35.4 N.

Problem: Calculate the specific gravity of the oil.

Solution: $F_1 = 2.25 \text{ N}$



$$W = mg$$

$$\gamma = \frac{W}{V} = \frac{mg}{V} = \rho g$$

$$V_{\text{cylinder}} = \pi r^2 h$$

$$r = \frac{D}{2}$$

$$Sg = \frac{\rho_o}{\rho_w @ 4^\circ\text{C}} \quad \rho_o = \frac{m}{V}$$

$$\begin{aligned} * V_{\text{cylinder}} &= \pi r^2 h = \pi \left(\frac{D}{2}\right)^2 h \\ &= \pi \left(\frac{150 [\text{mm}]}{2}\right)^2 (200 [\text{mm}]) \end{aligned}$$

$$V_{\text{cylinder}} = \pi (5625 [\text{mm}^2]) (200 [\text{mm}]) = 3534291 \text{ mm}^3$$

$$V_{\text{cylinder}} = \left(\frac{3534291 [\text{mm}^3]}{1 (\text{mm}^3)} \right) \left(\frac{1 \times 10^{-9} [\text{m}^3]}{1 (\text{mm}^3)} \right) = .003534 [\text{m}^3]$$

$$* \text{MASS}_{\text{oil}} = \frac{W}{g} = \frac{35.4 [\text{N}]}{9.81 [\text{m/s}^2]} = \frac{35.4 [\text{kg} \frac{\text{m}}{\text{s}^2}]}{9.81 [\frac{\text{m}}{\text{s}^2}]} = 3.6 [\text{kg}]$$

$$* \text{Density} = \rho_o = \frac{m}{V} = \frac{3.6 [\text{kg}]}{.003534 [\text{m}^3]} = 1021.10 [\frac{\text{kg}}{\text{m}^3}]$$

* Specific gravity of oil

$$Sg_o = \frac{\rho_o}{\rho_w @ 4^\circ\text{C}} = \frac{1021.10 [\frac{\text{kg}}{\text{m}^3}]}{1000 [\frac{\text{kg}}{\text{m}^3}]} = \boxed{1.02}$$

GIVEN: ALCOHOL HAS A SPECIFIC GRAVITY OF 0.79
PROBLEM: Calculate its density both in $\frac{\text{slugs}}{\text{ft}^3}$ & $\frac{\text{g}}{\text{cm}^3}$

Solution:

$$SG = 0.79$$

Density

$$* \rho = 0.79 (1.94 \left[\frac{\text{slugs}}{\text{ft}^3} \right])$$

$$= 1.5326 \left[\frac{\text{slugs}}{\text{ft}^3} \right]$$

$$\boxed{\rho = 1.53 \left[\frac{\text{slugs}}{\text{ft}^3} \right]}$$

$$* \rho = 0.79 (1000 \left[\frac{\text{kg}}{\text{m}^3} \right]) = 790.00 \left[\frac{\text{kg}}{\text{m}^3} \right]$$

$$\left(\frac{790.00 \left[\frac{\text{kg}}{\text{m}^3} \right]}{\left[\frac{\text{m}^3}{\text{m}^3} \right]} \right) \left(\frac{1000 \left[\text{g} \right]}{1 \left[\text{kg} \right]} \right) \left(\frac{1 \left[\text{m}^3 \right]}{1000,000 \left[\text{cm}^3 \right]} \right) = .79 \left[\frac{\text{g}}{\text{cm}^3} \right]$$

$$\boxed{\rho = .79 \left[\frac{\text{g}}{\text{cm}^3} \right]}$$

density

$$\rho = SG (\rho_w @ 4^\circ\text{C})$$

$$\rho_w @ 4^\circ\text{C} = 1000 \left[\frac{\text{kg}}{\text{m}^3} \right]$$

$$\rho_w @ 4^\circ\text{C} = 1.94 \left[\frac{\text{slugs}}{\text{ft}^3} \right]$$

17, 18, 27, 35, 61

17 Give 4 examples of the types of fluids that are non-Newtonian

* 3 TYPE OF TIME-INDEPENDENT FLUIDS

- PSEUDOPLASTIC - BLOOD PLASMA
- DILATANT FLUIDS - CORN STARCH
- BINGHAM FLUIDS - MUSTARD

* TIME-DEPENDENT

- CRUDE OILS AT LOW TEMPERATURE

2.18 DYNAMIC VISCOSITY FOR A VARIETY OF FLUIDS
WATER at 40°C

Figure D.1

$$6.5 \times 10^{-4} \left[\frac{\text{N} \cdot \text{s}}{\text{m}^2} \right] \text{ OR } [\text{Pa} \cdot \text{s}]$$

Figure D.2

2.27 Hydrogen at 40°F

$$1.8 \times 10^{-7} \left[\frac{\text{lb} \cdot \text{s}}{\text{ft}^2} \right]$$

2.35 SAE 30 oil at 210°F

$$2.2 \times 10^{-4} \left[\frac{\text{lb} \cdot \text{s}}{\text{ft}^2} \right]$$

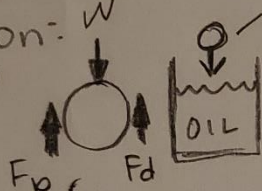
2.61

GIVEN: In a falling-ball viscometer, a steel ball 1.6 mm in diameter is allowed to fall freely in a heavy fuel oil having a specific gravity of 0.94. Steel weighs $77 \frac{\text{KN}}{\text{m}^3}$. If the ball is observed to fall 250 mm in 10.4 s

Problem: Calculate the viscosity of the oil

Solution:

FBD



$$Sg_o = 0.94$$

$$\gamma = \gamma_s = 77 \left[\frac{\text{KN}}{\text{m}^3} \right]$$

$$= 77,000 \left[\frac{\text{N}}{\text{m}^3} \right]$$

$$\phi 1.6 [\text{mm}] = 0.0016 [\text{m}]$$

$$\text{Length} = 250 [\text{mm}]$$

$$\text{time} = 10.4 [\text{s}]$$

Solution:

$$\eta = \frac{(\gamma_s - \gamma_f) D^2}{18 \nu}$$

$$\rho = 0.94 (1000 \left[\frac{\text{kg}}{\text{m}^3} \right]) = 940 \left[\frac{\text{kg}}{\text{m}^3} \right]$$

$$\gamma_f = \rho g = (940 \left[\frac{\text{kg}}{\text{m}^3} \right]) (9.81 \left[\frac{\text{m}}{\text{s}^2} \right])$$

$$\gamma_f = 9221.4 \left[\frac{\text{kg}}{\text{m}^2 \cdot \text{s}^2} \right] = 9221.4 \left[\frac{\text{N}}{\text{m}^2} \right]$$

$$\gamma_s = \rho g = Sg \cdot (1000 \left[\frac{\text{kg}}{\text{m}^3} \right]) \cdot g = \gamma_s \left(\frac{1000 \left[\frac{\text{kg}}{\text{m}^3} \right] (9.81 \left[\frac{\text{m}}{\text{s}^2} \right])}{(9.81 \left[\frac{\text{m}}{\text{s}^2} \right])} \right) = (77,000 \left[\frac{\text{kg}}{\text{m}^3} \right]) (1000 \left[\frac{\text{kg}}{\text{m}^3} \right])$$

$$\gamma_s = 77,000,000 \left[\frac{\text{kg}}{\text{m}^2 \cdot \text{s}^2} \right] = 77,000,000 \left[\frac{\text{N}}{\text{m}^2} \right]$$

$$D = 0.0016 [\text{m}]$$

$$V = \frac{0.25 [\text{m}]}{10.4 [\text{s}]} = 2.4 \left[\frac{\text{m}}{\text{s}} \right]$$

$$\eta = \frac{((77,000,000 \left[\frac{\text{N}}{\text{m}^2} \right]) - 9221.4 \left[\frac{\text{N}}{\text{m}^2} \right]) (0.0016 [\text{m}])}{18 (2.4 \left[\frac{\text{m}}{\text{s}} \right])} = 4.56 [\text{N} \cdot \text{s}]$$

- $W - F_b - F_d = 0 \quad (2-6)$
- $W = \gamma_s V = \gamma_s \pi D^3 / 6 \quad (2-7)$
- $F_b = \gamma_f V = \gamma_f \pi D^3 / 6 \quad (2-8)$
- $F_d = 3 \pi \eta r V \quad (2-9)$
- $\eta = \frac{(\gamma_s - \gamma_f) D^2}{18 \nu} \quad (2-10)$

2.6.1 Falling-Ball Viscometer