

**Part a.**

- 1) **Purpose:** Calculate the pump power.
- 2) **Drawing & Diagrams:**

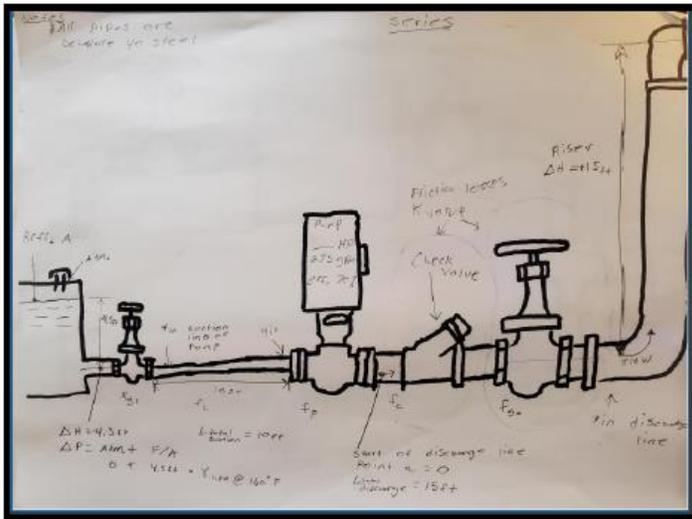


Fig.1 Series

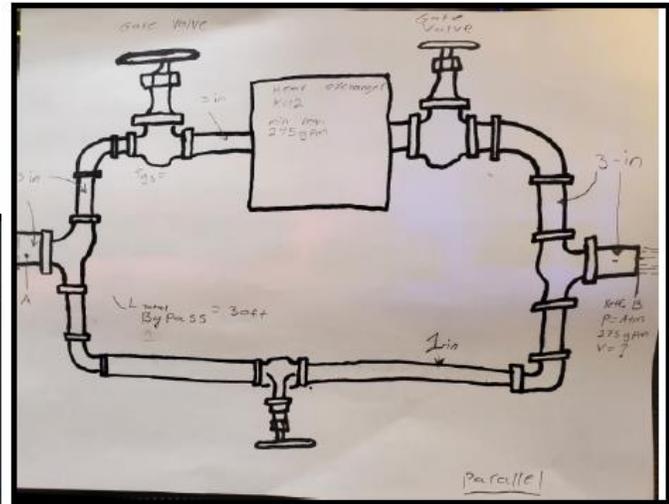


Fig.2 Parallel

3) **Sources:**

- Robert L. Mott, Joseph A. Untener “Applied Fluid Mechanics, 7<sup>th</sup> edition Copyright 2015, 2006, 2000 by Pearson Education, Inc.

4) **Design Considerations:**

The properties of the pipe and fittings, Schedule 40 Steel Pipe

- The Specific weight (gamma) of the fluid,
- The temperature of the fluid
- Elevation differentials
- Diameter of pipe
- Flow rate of system

5) Data & Variables:

Class 1 Series (Tank to Point A)											
Reference points for the energy equation:											
Objective: Pump Power	Point 1: At surface of lower reservoir										
Problem a.	Point 2: At exit pipe										
System Data:		SI Metric	SI	Metric	g = 9.81 m/s <sup>2</sup>					$\Delta Z$	
Volume flow rate: Q =	275	gal/min	0.6127	m <sup>3</sup> /s	Elevation at Point 1 =	4.5	ft	1.37	m	10.5	
Pressure at point 1 =	0	psi	0	kPa	Elevation at Point 2 =	15	ft	4.57	m		
Pressure at point 2 =			3.89E+08	kPa	If Ref. is in pipe: Setv1 = B20 or Set v2 = E20						
Velocity at Point 1 =			0	m/s	Vel head at point 1 =			0	m		
Velocity at Point 2 = V=Q/A			75.61	m/s	Vel head at point 2 =			75.61	m/s		
Fluid Properties: May need to compute v= n/p											
Specific weight =	61	lb/ft <sup>3</sup>	977.12	kN/m <sup>3</sup>	Kinematic viscosity = 4.38x10 <sup>-8</sup>						
Pipe 1: Schedule 40 steel Pipe					Pipe 2: Schedule 40 steel pipe						
Diameter: D =	4	in	0.1016	m	Diameter: D =	3	in	0.0762	m		
Wall roughness: $\epsilon$ =			4.06E-05	m	Wall roughness: $\epsilon$ =			4.06E-05	m		
Length: L =	10	ft	3.048	m	Length: L =	15	ft	4.572	m		
Area: A= $\pi D^2/4$	12.56	in <sup>2</sup>	0.00810321	m <sup>2</sup>	Area: A= $\pi D^2/4$	7.065	in <sup>2</sup>	0.004558055	m <sup>2</sup>		
D/ $\epsilon$ =			2.50E+03		D/ $\epsilon$ =			1.88E+03			
L/D =			30		L/D =			60	$\Delta Z$		
Flow velocity =			75.61	m/s	Flow velocity =			75.61	m/s	75.61	
Velocity head =			75.61	m/s	Velocity head =			75.61	m/s		
Reynolds No. =	2.63E+05				Reynolds No. =			2.63E+05			
Friction factor: f =	0.016				Friction factor: f =			0.017			
Energy Losses in Pipe 1:				Qty	hL= K(V <sup>2</sup> /2g)						
Pipe: K <sub>s</sub> = f(l/D) =	4.80E-01			1	Energy loss hL1 =	1.40E+02	m	Friction			
Entrance loss: K <sub>2</sub>	1.40E+02			1	Energy loss hL2 =	4.07E+04	m				
Element 3 (Gate Valve) : K <sub>s</sub> =	8			1	Energy loss hL3 =	2.33E+03	m				
Energy Losses in Pipe 2:				Qty							
Pipe: K <sub>s</sub> = f(l/D) =	1.02E+00			1	Energy loss hL1 =	2.97E+02	m	Friction			
Entrance loss: K <sub>2</sub>	139.86			1	Energy loss hL2 =	4.07E+04	m				
Element 3 (Gate Valve) : K <sub>s</sub> =	8			1	Energy loss hL3 =	2.33E+03	m				
Element 4 (Check Valve): K <sub>s</sub> =	100				Energy loss hL4 =	2.91E+04	m				
Element 5 (Elbow): K <sub>s</sub> =	20			2	Energy loss hL4 =	5.82E+03	m				
Total energy loss hLtot =					1.21E+05	m	3.98E+05	ft			
Results:					$h_A = \frac{\Delta P}{\gamma} + \Delta z + \frac{\Delta V^2}{2g} + h_t$						
p1-p2= $\gamma h_L$					Total head on pump: hA =					5.48E+05	m
p1-p2 = $\Delta P$					Power added to fluid: PA =					3.28E+08	kW
					Pump efficiency =					70%	
					Power input to pump: PI =					4.69E+08	kW
										2.29	Hp

Class 1 Parallel (Point A to exit)					
Reference points for the energy equation:					
<b>Objective:</b> Pump Power		Point 1: At surface of lower reservoir			
Problem a.		Point 2: At exit pipe			
<b>System Data:</b>	SI Metric	SI	Metric		
Volume flow rate: Q =		275 gal/min	0.6127 m <sup>3</sup> /s	Elevation at Point 1 =	15 ft
Pressure at point 1 =		0 atm	0 kPa	Elevation at Point 2 =	15 ft
Pressure at point 2 =		0 atm	0 kPa	If Ref. is in pipe: Set v1 = B20 or Set v2 = E20	
Velocity at Point 1 =		0 ft/s	0 m/s	Vel head at point 1 =	0 m
Velocity at Point 2 =		Q=VA, V=Q/A	75.61 m/s	Vel head at point 2 =	ft/s
<b>Fluid Properties:</b>		May need to compute v= n/p			
Specific weight =		61 lb/ft <sup>3</sup>	kN/m <sup>3</sup>	Kinematic viscosity =	4.38x10 <sup>-6</sup>
<b>Branch 1: Schedule 40 steel Pipe</b>			<b>Branch 2: Schedule 40 steel pipe</b>		
Diameter: D =		3 in	0.076 m	Diameter: D =	1 in
Wall roughness: ε =			4.06E-05 m	Wall roughness: ε =	4.06E-05 m
Length: L =		8 ft	2.44 m	Length: L =	30 ft
Area: A=πD <sup>2</sup> /4		7.065	0.0045 m <sup>2</sup>	Area: A=πD <sup>2</sup> /4	0.785 in <sup>2</sup>
D/ε =			0.0311	D/ε =	0.0027
L/D =			32.11	L/D =	365.6
Flow velocity =		ft/s	75.61 m/s	Flow velocity =	ft/s
Velocity head =		ft	75.61 m/s	Velocity head =	ft
Reynolds No. =			2.63E+05	Reynolds No. =	2.63E+05
Friction factor: f =			0.017	Friction factor: f =	0.022
<b>Energy Losses in Pipe 1:</b>		Qty			
Pipe: K <sub>f</sub> = f(l/D) =		0.55	1	Energy loss hL1 =	158.87 m
Entrance loss: K <sub>e</sub>		159.03	1	Energy loss hL2 =	46291.54 m
Element 3 (Gate Valve) : K <sub>v</sub> =		8	2	Energy loss hL3 =	2328.66 m
Element 4 (Heat Exchanger) : K <sub>a</sub> =		12	1	Energy loss hL4 =	3493.00 m
Element 5 ( Elbow) : K <sub>b</sub> =		20	2	Energy loss hL5 =	5821.66 m
<b>Energy Losses in Pipe 2:</b>		Qty			
Pipe: K <sub>f</sub> = f(l/D) =		8.04	1	Energy loss hL1 =	2341.24 m
Entran	<b>p1-p2=γhL</b>	<b>ΔP</b>		Energy loss hL2 =	46291.54 m
Eleme	<b>p1-p2 = ΔP</b>	<b>3.89E+08 psi</b>		Energy loss hL3 =	2328.66 m
Eleme				Energy loss hL4 =	5821.66 m
				Total energy loss hLtot = 114876.84 m	
<b>Results:</b>					
				$h_A = \frac{\Delta P}{\gamma} + \Delta z + \frac{\Delta v^2}{2g} + h_t$	
				Total head on pump: hA = 5.41E+05 m	
				$P_A = h_A \gamma Q$	
				Power added to fluid: PA = 3.24E+08 kW	
				Pump efficiency = 0.7	
				$P = \frac{P_A}{\eta_M}$ kW	
				Power input to pump: PI = 4.63E+08 kW	
				2.08 Hp	

<b>Total Hp required</b>	<b>4.37 Hp</b>
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**6) Procedure:**

Determine the Power of the pump

1. Draw a sketch.
2. Identify reference points.
3. Apply Bernoulli's.
  - a. Determine Friction Energy Losses  $h_L$ .
  - b. Determine  $V$
  - c. Determine  $Q$
  - d. Determine Pressure
    - i. Determine  $H_p$

**7) Calculations:**

$$h_A + \frac{p_1}{\gamma} + \frac{V_1^2}{2g} + Z_1 = \frac{p_2}{\gamma} + \frac{V_2^2}{2g} + Z_2 + h_{L12}$$

$$\frac{p_A - p_B}{\gamma} - Z_B = \frac{1}{g} \left( \frac{fL}{D} + K_{valves} \right) \frac{8Q^2}{\pi^2 D^4}$$

$Q = AV$

$\frac{\Delta}{\gamma} = \frac{kv^2}{2g}$
$Q = \frac{v}{\Delta t}$
$Q = vA$
$P = \gamma Q h_A$
$P = \frac{kv^2}{2g} \gamma$

Calculation Continued

Eq. 1

$$\textcircled{1} \frac{\Delta P}{\gamma} = 120 f_T \frac{8}{g \pi^2 D_{III}^4} Q_{III}^2 + (x_a + x_{fT}^{sulfur} + x_c + f \frac{L_{II}}{D_I} + x_o) \frac{8}{g \pi^2 D_I^4} Q_{II}^2$$

Eq. 2

$$\textcircled{2} \frac{\Delta P}{\gamma} = 120 f_T \frac{8}{g \pi^2 D_{III}^4} Q_{III}^2 + (x_a + x_{fII} + x_c f + f_T \frac{L_{II}}{D_{II}}) \frac{8}{g \pi^2 D_{II}^4} Q_{II}^2$$

Eq. 3

$$\textcircled{3} Q_{III} = Q_I + Q_{II}$$

$Q_{II} = 275 \text{ gpm}$

a) guess  $Q_I$  to get  $\Delta P$

b) Plug  $\Delta P$  into Eq. 2 to get  $Q_{II}$  ✓

c) Solve for  $Q_I$

$$Q_I = \frac{275 \text{ gpm}}{Q_{II}}$$

Fig. 3

$\frac{P_1}{\gamma} + \frac{V_1^2}{2g} + Z_1 = \frac{P_2}{\gamma} + \frac{V_2^2}{2g} + Z_2 + h_{L_{1-2}}$  series  $Q_I$

$Q_I + Q_{II} = Q_{III}$

$Q_{III} = \text{Total Flow rate}$

$Q_{II} = 275 \text{ gpm}$

$h_{L_{1-2}} = f \frac{L}{D} \frac{V^2}{2g} + K_{valve} \frac{V^2}{2g} + K_{elb} \frac{V^2}{2g} + K_{pump} \frac{V^2}{2g}$

\* Pump eff. 70%

$Q = VA$

$V = \frac{Q}{A} = \frac{4Q}{\pi D^2}$

$V^2 = \frac{16Q^2}{\pi^2 D^4}$

What is  $\Delta P$  across pump = hp required

$$\frac{P_A - P_B}{\gamma} = h_{L_{A-B}}$$

Compute  $\Delta P$

Fig. 4

Calculations Continued

Energy losses are proportional to the length  $h_L \propto L$  parallel:  $Q_2$

$$h_L = f \frac{L}{D} \frac{V^2}{2g} \rightarrow h_L = f \frac{L}{D} \frac{1}{g} \frac{8Q^2}{\pi^2 D^4} \rightarrow h_L = f \frac{L}{D^5} \frac{8Q^2}{g\pi^2}$$

$V^2 = \frac{16 Q^2}{\pi^2 D^4}$

$V = \frac{4Q}{\pi D^2}$

$Q = 275 \text{ gpm}$

$h_{La} = h_{Lb}$

$D_a = 3 \text{ in} \quad L_a = 8 \text{ ft}$   
 $D_b = 1 \text{ in} \quad L_b = 30 \text{ ft}$

$$f_a \frac{L_a}{D_a^5} \frac{8Q_a^2}{g\pi^2} = f_b \frac{L_b}{D_b^5} \frac{8Q_b^2}{g\pi^2}$$

$$f_a \frac{L_a}{D_a^5} Q_a^2 = f_b \frac{L_b}{D_b^5} Q_b^2$$

$h_{La} = h_{Lb}$

Bernoulli's

$$\frac{P_A}{\gamma} + \frac{V_A^2}{2g} + z_A = \frac{P_B}{\gamma} + \frac{V_B^2}{2g} + z_B + h_{L_{A-B}}$$

$$\frac{P_A - P_B}{\gamma} = h_{L_{A-B}}$$

$\frac{\Delta P}{\gamma} = h_{L_{AB}}$  Branch I  
 $\frac{\Delta P}{\gamma} = h_{L_{AB}}$  Branch II

Fig. 5

Use excel to find Q and AP

- guess  $Q_I$ , get AP
- solve  $Q_I$

$$Q_{III} = Q_I + Q_{II}$$

$$Q_I = Q_{III} - Q_{II}$$

$$Q_I = 275 \text{ gpm} - \text{Guess}$$

get  
 LHS = RHS with % diff  
 close to zero

Fig. 6

### 8) Summary

The summary of this project is to use Bernoulli's law. Using Bernoulli's equation, we can guess  $Q_1$  to solve for  $\Delta P$ . We can use the  $\Delta P$  to determine the Hp required to produce the  $\Delta P$ . The pump increases the Velocity by adding kinetic energy to the fluid. This increase in velocity creates a pressure drop. By understanding the pressure drop we can interpret the pump.

### 9) Materials

- DN 40 Schedule 40 Steel Pipe
- Water @ 160 °F
- Gate Valves
- Check Valve
- Pump
- Heat Exchanger

### 10) Analysis

The min required Hp is equal to 4.37 Hp.

**Part b.**

**1) Purpose**

Calculate the total flow rate if the gate valve in the bypass is

- a)  $\frac{1}{4}$  open
- b)  $\frac{1}{2}$  open
- c)  $\frac{3}{4}$  open
- d) Fully open

**2) Drawing & Diagrams**

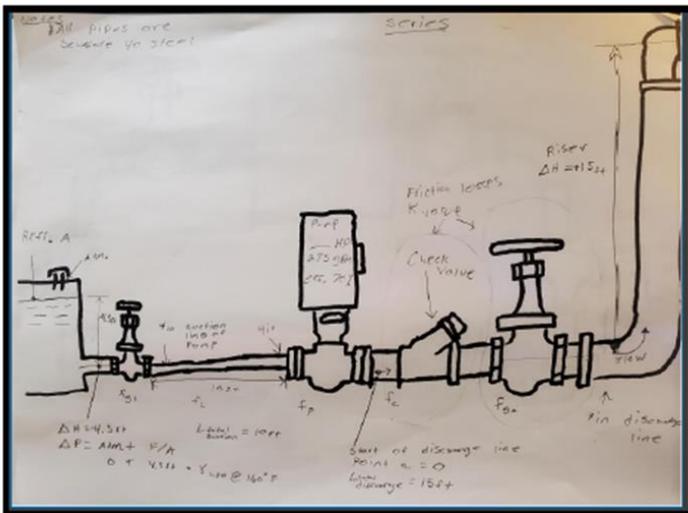


Fig.1 Series

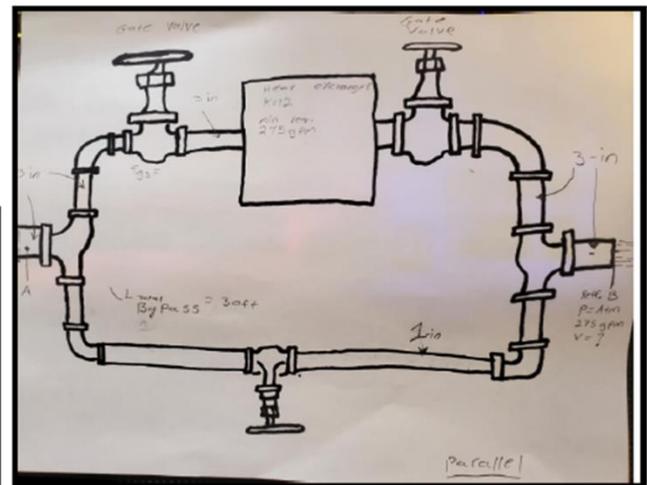


Fig.2 Parallel

**3) Sources:**

- Robert L. Mott, Joseph A. Untener “Applied Fluid Mechanics, 7<sup>th</sup> edition Copyright 2015, 2006, 2000 by Pearson Education, Inc.

#### 4) Design Considerations

The properties of the pipe and fittings, Schedule 40 Steel Pipe

- The Specific weight ( $\gamma$ ) of the fluid,
- The temperature of the fluid
- Elevation differentials
- Diameter of pipe
- Flow rate of system

#### 5) Data & Variables

Class 1 Series (Tank to Point A)							
Reference points for the energy equation:							
Objective: Pump Power		Point 1: At surface of lower reservoir					
Problem a.		Point 2: At exit pipe					
				$g =$	9.81 m/s <sup>2</sup>		
System Data:		SI Metric	SI	Metric			$\Delta Z$
Volume flow rate: Q =		275 gal/min	0.6127 m <sup>3</sup> /s		Elevation at Point 1 =	4.5 ft	1.37 m
Pressure at point 1 =		0 psi	0 kPa		Elevation at Point 2 =	15 ft	4.57 m
Pressure at point 2 =			3.89E+08 kPa		If Ref. is in pipe: Set v1 = E20 or Set v2 = E20		
Velocity at Point 1 =			0 m/s		Vel head at point 1 =	0 m	
Velocity at Point 2 = V=Q/A			75.61 m/s		Vel head at point 2 =	75.61 m/s	
Fluid Properties:				May need to compute $\nu = \mu/\rho$			
Specific weight =		61 lb/ft <sup>3</sup>	977.12 kN/m <sup>3</sup>		Kinematic viscosity =		4.38E-06
Pipe 1: Schedule 40 steel Pipe				Pipe 2: Schedule 40 steel pipe			
Diameter: D =		4 in	0.1016 m	Diameter: D =		3 in	0.0762 m
Wall roughness: $\epsilon =$			4.06E-05 m	Wall roughness: $\epsilon =$			4.06E-05 m
Length: L =		10 ft	3.048 m	Length: L =		15 ft	4.572 m
Area: $A = \pi D^2/4$		12.56 in <sup>2</sup>	0.00810321 m <sup>2</sup>	Area: $A = \pi D^2/4$		7.065 in <sup>2</sup>	0.004558055 m <sup>2</sup>
D/ $\epsilon =$			2.50E+03	D/ $\epsilon =$			1.88E+03
L/D =			30	L/D =			60
Flow velocity =			75.61 m/s	Flow velocity =			75.61 m/s
Velocity head =			75.61 m/s	Velocity head =			75.61 m/s
Reynolds No. =		2.63E+05		Reynolds No. =		2.63E+05	
Friction factor: f =		0.016		Friction factor: f =		0.017	
Energy Losses in Pipe 1:				Friction			
Pipe: $K_f = f(l/D) =$		4.80E-01	1	Energy loss hL1 =		1.40E+02 m	Friction
Entrance loss: $K_2 =$		1.40E+02	1	Energy loss hL2 =		4.07E+04 m	
Element 3 (Gate Valve) : $K_3 =$		8	1	Energy loss hL3 =		2.33E+03 m	
Energy Losses in Pipe 2:				Friction			
Pipe: $K_f = f(l/D) =$		1.02E+00	1	Energy loss hL1 =		2.97E+02 m	Friction
Entrance loss: $K_2 =$		139.86	1	Energy loss hL2 =		4.07E+04 m	
Element 3 (Gate Valve) : $K_3 =$		8	1	Energy loss hL3 =		2.33E+03 m	
Element 4 (Check Valve) : $K_4 =$		100	1	Energy loss hL4 =		2.91E+04 m	
Element 5 (Elbow) : $K_5 =$		20	2	Energy loss hL4 =		5.82E+03 m	
Total energy loss hLtot =				Total energy loss hLtot =		1.21E+05 m	3.98E+05 ft
				Results:			
$p_1 - p_2 = \gamma h_L$		$\Delta P$		Total head on pump: $h_A =$		$\frac{\Delta P}{\gamma} + \Delta z + \frac{\Delta V^2}{2g} + h_L$	
$p_1 - p_2 = \Delta P$		3.89E+08 psi		Power added to fluid: $P_A =$		$h_A \gamma Q$	
				Pump efficiency =		70%	
				Power input to pump: $P_I =$		$P = \frac{P_A}{e_M}$	
						4.69E+08 kW	
						2.29 Hp	

Class 1 Parallel (Point A to exit)			
Reference points for the energy equation:			
Objective: Pump Power		Point 1: At surface of lower reservoir	
Problem a.		Point 2: At exit pipe	
System Data:	SI Metric	SI	Metric
Volume flow rate: Q =	275 gal/min	0.6127	m <sup>3</sup> /s
Pressure at point 1 =	0 atm	0	kPa
Pressure at point 2 =	0 atm	0	kPa
Velocity at Point 1 =	0 ft/s	0	m/s
Velocity at Point 2 =	Q=VA, V=Q/A	75.61	m/s
Elevation at Point 1 =		15 ft	m
Elevation at Point 2 =		15 ft	m
If Ref. is in pipe: Setv1 = B20 or Set v2 = E20			
Vel head at point 1 =		0	0 m
Vel head at point 2 =			ft/s
Fluid Properties:			
May need to compute v = n/p			
Specific weight =	61 lb/ft <sup>3</sup>	kN/m <sup>3</sup>	Kinematic viscosity = 4.38x10 <sup>-4</sup>
<b>Branch 1: Schedule 40 steel Pipe</b>		<b>Branch 2: Schedule 40 steel pipe</b>	
Diameter: D =	3 in	0.076 m	Diameter: D = 1 in 0.025 m
Wall roughness: ε =		4.06E-05 m	Wall roughness: ε = 4.06E-05 m
Length: L =	8 ft	2.44 m	Length: L = 30 ft 9.14 m
Area: A=πD <sup>2</sup> /4	7.065	0.0045 m <sup>2</sup>	Area: A=πD <sup>2</sup> /4 0.785 in <sup>2</sup> 0.0005 m <sup>2</sup>
D/ε =		0.0311	D/ε = 0.0027
L/D =		32.11	L/D = 365.6
Flow velocity =	ft/s	75.61 m/s	Flow velocity = ft/s 75.61 m/s
Velocity head =	ft	75.61 m/s	Velocity head = ft 75.61 m/s
Reynolds No. =		2.63E +05	Reynolds No. = 2.63E +05
Friction factor: f =		0.017	Friction factor: f = 0.022
<b>Energy Losses in Pipe 1:</b>		<b>Energy Losses in Pipe 2:</b>	
Pipe: K <sub>f</sub> = f(l/D) =	0.55	1	Energy loss hL1 = 158.87 m Friction
Entrance loss: K <sub>s</sub>	159.03	1	Energy loss hL2 = 46291.54 m
Element 3 (Gate Valve) : K <sub>s</sub> =	8	2	Energy loss hL3 = 2328.66 m
Element 4 (Heat Exchanger) : K <sub>s</sub> =	12	1	Energy loss hL4 = 3493.00 m
Element 5 ( Elbow) : K <sub>s</sub> =	20	2	Energy loss hL5 = 5821.66 m
<b>Energy Losses in Pipe 2:</b>		<b>Energy Losses in Pipe 2:</b>	
Pipe: K <sub>f</sub> = f(l/D) =	8.04	1	Energy loss hL1 = 2341.24 m Friction
Entran: p1-p2=γhL	ΔP		Energy loss hL2 = 46291.54 m
Eleme: p1-p2 = ΔP	3.89E+08 psi		Energy loss hL3 = 2328.66 m
Eleme:			Energy loss hL4 = 5821.66 m
		<b>Results:</b>	
		Total energy loss hLtot = 114876.84 m	
		$h_A = \frac{\Delta P}{\gamma} + \Delta z + \frac{\Delta v^2}{2g} + h_t$	
		Total head on pump: hA = 5.41E+05 m	
		$P_A = h_A \gamma Q$	
		Power added to fluid: PA = 3.24E+08 kW	
		Pump efficiency = 0.7	
		$P = \frac{P_A}{\eta_M}$	
		Power input to pump: PI = 4.63E+08 kW	
		2.08 Hp	

Total Hp required	4.37 Hp
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6) Procedure

To change the Flow rate with the valve, we are effectively changing the K value of the Valve.

7) Calculations

$$\frac{p_A - p_B}{\gamma} - Z_B = \frac{1}{g} \left( \frac{fL}{D} + K_{valve} \right) \frac{8Q^2}{\pi^2 D^4}$$

$$h_A + \frac{p_1}{\gamma} + \frac{V_1^2}{2g} + Z_1 = \frac{p_2}{\gamma} + \frac{V_2^2}{2g} + Z_2 + h_{L_{12}}$$

$\frac{\Delta}{\gamma} = k \frac{v^2}{2g}$
$Q = \frac{v}{\Delta t}$
$Q = vA$
$P = \gamma Q h_A$
$P = \frac{k v^2}{2g} \gamma$

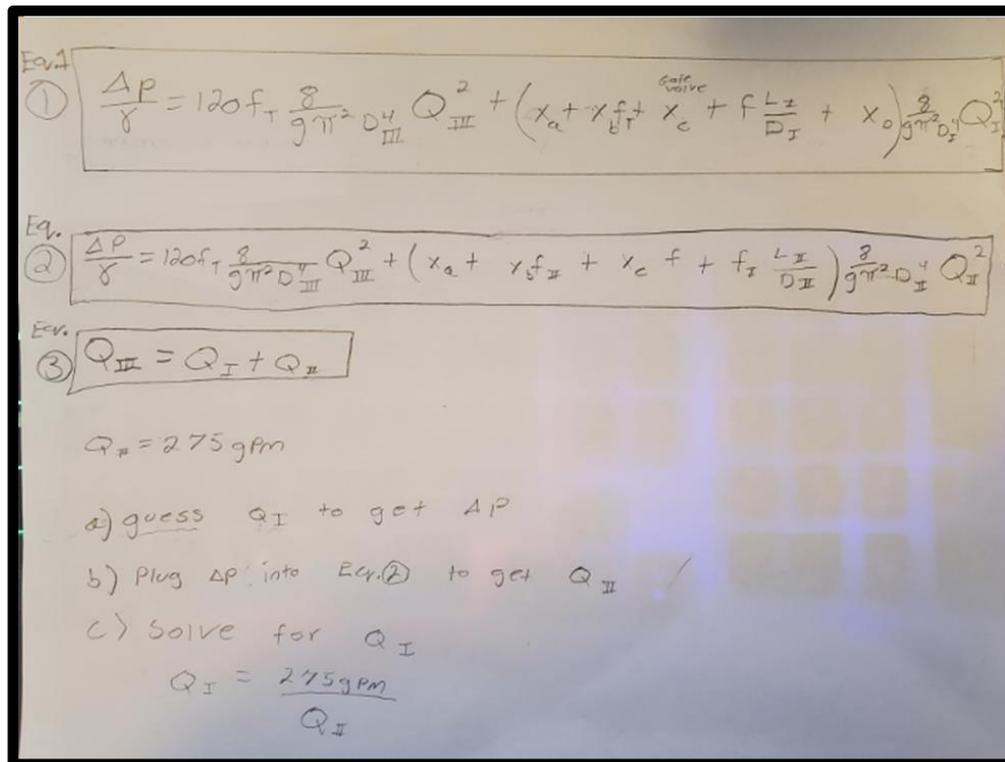


Fig. 3

series:  $Q_I$

$$\frac{P_1}{\gamma} + \frac{V_1^2}{2g} + Z_1 = \frac{P_2}{\gamma} + \frac{V_2^2}{2g} + Z_2 + h_{L_{1-2}}$$

$Q_I + Q_{II} = Q_{III}$   
 $Q_{III} = \text{Total Flow rate}$   
 $Q_{III} = 275 \text{ gpm}$

$$h_{L_{1-2}} = f \frac{L}{D} \frac{V^2}{2g} + K_{\text{valve}} \frac{V^2}{2g} + K_{\text{elb}} \frac{V^2}{2g} + K_{\text{pump}} \frac{V^2}{2g}$$

\* Pump eff. 90%

$Q = VA$   
 $V = \frac{Q}{A} = \frac{4Q}{\pi D^2}$   
 $V^2 = \frac{16Q^2}{\pi^2 D^4}$

what is  $\Delta P$  across pump  
 = hp required

$$\frac{P_A - P_B}{\gamma} = h_{L_{A-B}}$$

$\Delta P = \text{Complete } \Delta P$

Fig. 4

Energy losses are proportional to the length  $h \propto L$  parallel:  $Q_2$

$$h_L = f \frac{L}{D} \frac{V^2}{2g} \rightarrow h_L = f \frac{L}{D} \frac{1}{g} \frac{8Q^2}{\pi^2 D^4} \rightarrow h_L = f \frac{L}{D} \frac{8Q^2}{g \pi^2}$$

$V^2 = \frac{16Q^2}{\pi^2 D^4}$   
 $V = \frac{4Q}{\pi D^2}$   
 $Q = 275 \text{ gpm}$

$h_{L_a} = h_{L_b}$   
 $D_a = 3 \text{ in } \quad L_a = 8 \text{ ft}$   
 $D_b = 1 \text{ in } \quad L_b = 30 \text{ ft}$

$$f_a \frac{L_a}{D_a} \frac{8Q_a^2}{g \pi^2} = f_b \frac{L_b}{D_b} \frac{8Q_b^2}{g \pi^2}$$

$$f_a \frac{L_a}{D_a} Q_a^2 = f_b \frac{L_b}{D_b} Q_b^2$$

$h_{L_a} = h_{L_b}$

Branches

$$\frac{P_A}{\gamma} + \frac{V_A^2}{2g} + Z_A = \frac{P_B}{\gamma} + \frac{V_B^2}{2g} + Z_B + h_{L_{A-B}}$$

$$\frac{P_A - P_B}{\gamma} = h_{L_{A-B}}$$

$\frac{\Delta P}{\gamma} = h_{L_{AB}} \text{ (I)}$  Branch I  
 $\frac{\Delta P}{\gamma} = h_{L_{AB}} \text{ (II)}$  Branch II

Fig. 5

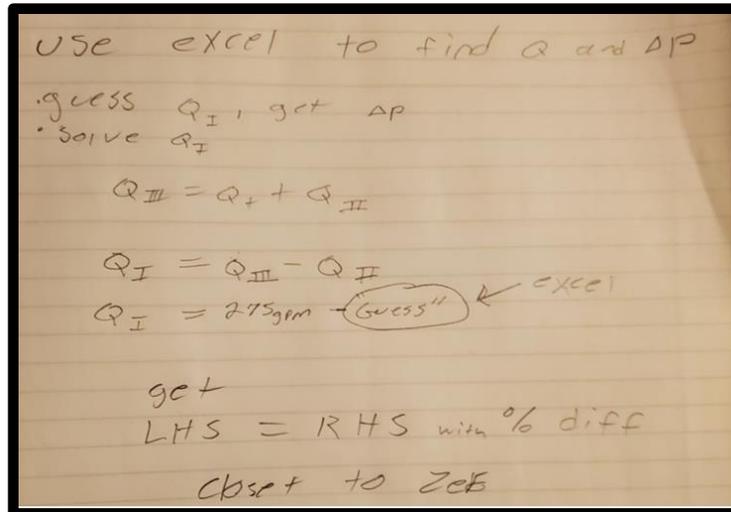


Fig.

## 8) Summary

To change the valve K value, we need to find the equivalent friction factor of a length of pipe.  $L_e/D$

- 1/4 open = 900
- 1/2 open = 160
- 3/4 open = 35
- Fully open = 8

## 9) Materials

- DN 40 Schedule 40 Steel Pipe
- Water @ 160 °F
- Gate Valves
- Check Valve
- Pump
- Heat Exchanger

**10) Analysis**

The Flow rate are as follows,

e)  $\frac{1}{4}$  open =

f)  $\frac{1}{2}$  open =

g)  $\frac{3}{4}$  open =

h) Fully open =