

$$17 \quad \frac{h_{a1}}{h_{a2}} = \left(\frac{N_1}{N_2} \right)^2$$

$$\left(\frac{N_1}{\frac{N_1}{2}} \right)^2 = 4$$

Reduced by factor of 4

$$19 \quad \frac{Q_1}{Q_2} = \frac{D_1}{D_2}$$

$$\frac{D_1}{0.75 D_1} = \frac{1}{0.75}$$

Reduced by 25%

22

1 1/2 inch discharge

3 inch suction

6 inch max impeller diameter

23

1 1/2 inch discharge

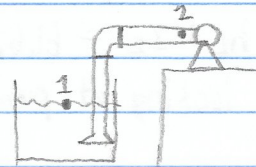
3 inch suction

10 inch max impeller diameter

55. $T = 80^\circ\text{C}$ $P_{\text{atm}} = 101.8 \text{ kPa}$ $z_1 - z_2 = -2 \text{ m}$

$Q = 300 \text{ L/min}$ $L_v = 2 \text{ m}$ $L_h = 1.5 \text{ m}$ Find NPSH_a.

$P_{\text{sat}} = 47.34 \text{ kPa}$ $\gamma = 9.53 \frac{\text{KN}}{\text{m}^3}$ $D_v = 0.0779 \text{ m}$



$D_h = 0.0525 \text{ m}$ $A_v = 0.004768 \text{ m}^2$ $A_h = 0.002168 \text{ m}^2$ $Le/D_{\text{erb}} = 20$

$Le/D_{\text{foot}} = 75$ $h_L = h_{L_{\text{foot}}} + h_{L_v} + h_{L_{\text{erb}}} + h_{L_h}$ $Q = 0.005 \frac{\text{m}^3}{\text{s}}$

$V_v = Q/A_v = 1.05 \text{ m/s}$ $V_h = Q/A_h = 2.31 \text{ m/s}$ $h_{L_{\text{foot}}} = \frac{Le}{D_{\text{foot}}} \cdot f_t \cdot \frac{V_v^2}{2g}$

$h_{L_{\text{foot}}} = 75 \cdot 0.017 \cdot \frac{1.05^2}{2 \cdot 9.81} = 0.072 \text{ m}$ $h_v = f_v \cdot \frac{L_v}{D_v} \cdot \frac{V_v^2}{2g}$ $\nu = 3.6 \cdot 10^{-7} \frac{\text{m}^2}{\text{s}}$

$Re_v = \frac{V_v \cdot D_v}{\nu} = 227208$ $f_v = 0.25 / \left(\log \left(\frac{1}{3.7 \cdot D_v/\epsilon} + \frac{5.74}{Re_v^{0.9}} \right) \right)^2$ $\epsilon = 4.6 \cdot 10^{-5} \text{ m}$

$f_v = 0.019$ $h_v = 0.028 \text{ m}$ $h_{L_{\text{erb}}} = \frac{Le}{D_{\text{erb}}} \cdot f_t \cdot \frac{V_v^2}{2g} = 0.021 \text{ m}$

$h_{L_h} = f_h \cdot \frac{L_h}{D_h} \cdot \frac{V_h^2}{2g}$ $Re_h = \frac{V_h \cdot D_h}{\nu} = 336875$ $f_h = 0.02$ $h_{L_h} = 0.156 \text{ m}$

$h_L = 0.072 + 0.028 + 0.021 + 0.156 = 0.277 \text{ m}$

$NPSH_a = (P_{\text{atm}} - P_{\text{sat}}) / \gamma + z_1 - z_2 - h_L = \frac{101.8 - 47.34}{9.53} - 2 - 0.277$

$NPSH_a = 3.44 \text{ m}$

03. $T = 80^\circ\text{F}$ $Q \geq 1500 \text{ gpm}$ $\gamma = 62.2 \frac{\text{lb}}{\text{ft}^3}$ $\nu = 9.15 \cdot 10^{-6} \frac{\text{ft}^2}{\text{s}}$

$Q = 3.35 \frac{\text{ft}^3}{\text{s}}$ $V \approx 9.84 \frac{\text{ft}}{\text{s}}$ $A \approx 0.34 \text{ ft}^2$

NPS 8" Schedule 40 Pipe $A = 0.3472 \text{ ft}^2$

$V = 9.63 \frac{\text{ft}}{\text{s}}$ $D = 0.6651 \text{ ft}$ $h_L = h_{Ls} + h_{Ld}$

$L_s = 10 \text{ ft}$ $L_d = 115 + 55 = 170 \text{ ft}$ $Re = \frac{V \cdot D}{\nu} = 700000$ $E = 1.5 \cdot 10^{-4} \text{ ft}$

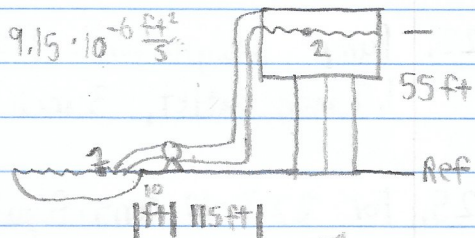
$f = 0.25 / \left(\log \left(\frac{1}{3.7 \cdot D/E} + \frac{5.74}{Re^{0.9}} \right) \right)^2 = 0.015$ $h_{Ls} = f \cdot \frac{L_s}{D} \cdot \frac{V^2}{2g} = 0.33 \text{ ft}$

$h_{Ld} = f \cdot \frac{L_d}{D} \cdot \frac{V^2}{2g} + 2 \cdot \frac{L_e}{D} \cdot \frac{V^2}{2g} = 5.53 + 0.81 = 6.34 \text{ ft}$ $f_t = 0.014$

$\frac{L_e}{D} = 20$ for long radius 90° elbow $h_L = 0.33 + 6.34 = 6.67 \text{ ft}$

$h_a = h_L + Z_2 = 61.67 \text{ ft}$ Preliminary pump choice: 8X8-10 1800 rpm

after looking at pump curve, final pump choice: 8X8-9.19 1800 rpm



$$13.65 \quad Sg_{\text{propane}} = 0.48, T = 45^\circ\text{C} \quad P_{\text{atm}} = 98.4 \text{ kPa} \quad h_{\text{vapor}} = 350 \text{ m}$$

$$\Delta z = 1.84 \text{ m} \quad h_L = 0.92 \text{ m} \quad \text{NPSHA} = 1.50 \text{ m}$$

$$\text{NPSHA} = \left(\frac{P_{\text{atm}} + P_{\text{tank}}}{\gamma} \right) - \Delta z - h_L - h_{\text{vapor}}$$

$$\hookrightarrow P_{\text{tank}} = (\gamma (\text{NPSHA} + \Delta z + h_L + h_{\text{vapor}})) - P_{\text{atm}}$$

$$\gamma = (0.48)(9.81 \text{ kN/m}^3) = 4.709 \text{ kN/m}^3$$

$$P_{\text{tank}} = (4.709 \text{ kN/m}^3)(1.5 \text{ m} + 1.84 \text{ m} + 0.92 \text{ m} + 350 \text{ m}) - 98.4 \text{ kPa}$$

$$P_{\text{tank}} = 1569.81 \text{ kN/m}^2$$